

PACKAGES CONVERTER Department: BUFC	DOCUMENT TYPE Preventive Maintenance Procedure <hr/> TITLE: Work Instruction for Electrical Preventive Maintenance
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1 PURPOSE

To establish preventive maintenance plan for BUFC machines.

2 SCOPE

This procedure is applicable to BUFC.

3 RESPONSIBILITY

The Overall responsibility of the procedure/ process lies with Department's Technical Manager. However, Electrical supervisors are responsible for implementation of this procedure to increase plant reliability.

4 REFERENCE

Sr. No	DOCUMENT	DOCUMENT NO.
4.1	Electrical Preventive Maintenance Internal Document	QR/BUFC/EPM/36

5 PROCEDURE

Sr. No	ACTIVITIES	RESPONSIBILITY
5.1	Electrical Preventive maintenance plan will reviewed every year to define the maintenance frequency based on machine condition and OEM recommendations	Technical Manager
5.2	Production planning department will be taken on board for the implementation of electrical maintenance plan	Technical Manager
5.3	Condition monitoring will be done before time based maintenance to eradicate potential downtimes expected to happened in near future	Technical Manager

