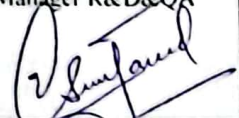



PACKAGES LIMITED (BU - Folding Carton)	Document type RAW MATERIAL SPECIFICATIONS
	Title WATER BASED VARNISH FOR OVER PRINT LACQUERING IN OFFSET PRINTING DEPARTMENT

Prepared by Asad Javed Manager R&D&QA 	Approved by Salman Fazul -ur- Rehman BUMFC 	PAGE 1 (1)	REV 6	DATE 01.07.2024	DOC NO. SPQA/BU-FC/RM/08
--	--	---------------	----------	--------------------	-----------------------------

Reviewed on (Date):	Reviewed on (Date):	Reviewed on (Date):	Reviewed on (Date):
Reviewed by:	Reviewed by:	Reviewed by:	Reviewed by:
Approved on (Date):	Approved on (Date):	Approved on (Date):	Approved on (Date):
Approved by:	Approved by:	Approved by:	Approved by:

CRITICAL PARAMETERS:

PARAMETER	UNIT	TEST METHOD	STANDARDS
SOLID CONTENT	%	WIQA/BU-FC/8.2.4/11	28 min

PACKING INSTRUCTIONS:

1. Sealed metal/plastic drums with suitable coating inside to avoid corrosion.
2. Suitable to avoid transit damage.
3. Sea worthy packing

**CONTROLLED
DOCUMENT**

 BUSINESS UNIT FOLDING CARTON (BUFC)