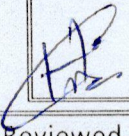
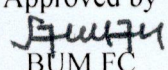


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Document type
Work Instructions

Title
Work Instructions for setting of electrostatic assist system (Eletx)

Prepared by  Hassan	Approved by  BUM FC	PAGE 1(1)	REV 4	DATE 01.07.2024	DOC NO. WILEMANIC/BUC /4.9/04
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Reviewed on (Date): Reviewed by:	Reviewed on (Date): Reviewed by:	Reviewed on (Date): Reviewed by:	Reviewed on (Date): Reviewed by:
Approved on (Date): Approved by:	Approved on (Date): Approved by:	Approved on (Date): Approved by:	Approved on (Date): Approved by:

1. Purpose:

To ensure that the setting of electrostatic assist system (Eltex) shall be carried out under controlled conditions.

2. Scope:

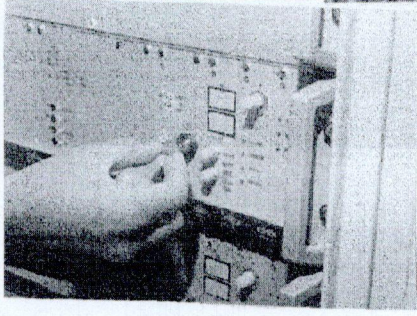
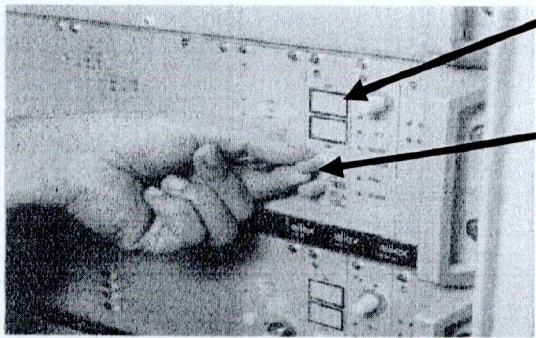
These instructions are applicable to setting electrostatic assist system (Eltex)

3. Overall responsibility:

Overall responsibility lies with the BUM, Business Unit Carton.

4. Instructions:

Sr. #	Activity	Responsibility
4.1	Switch on the unit.	Operator

		
4.2	<p>Set the display "1" approximately equal to the web width in cms with the help of knob "2".</p>  <p>Display 1</p> <p>Knob 2</p>	Operator

**CONTROLLED
DOCUMENT**

BUSINESS UNIT FOLDING CARTON (BUFC)