

**PACKAGES  
CONVERTORS  
LIMITED  
BU-FC**

Document type  
Work Instruction

Title  
Work Instruction for Curling Test

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1. Purpose:

To ensure that the Curling test of reels is being done under controlled condition.

2. Scope:

These instructions are applicable to Lemanic machine.

3. Overall responsibility:

Overall responsibility lies with BUM Business Unit Carton.

4. Instructions:

S r#	Activity	Responsibility
4.1	Take the rectangle sample from the inner layer of the reel	Reel Stand Operator
4.2	Place it over the flat table.	Reel Stand Operator
4.3	With the Help of Square template marks the corner with pen.	Reel Stand Operator
4.4	Draw two diagonal cuts with help of rectangular template.	Reel Stand Operator
4.5	Shake the sample well and place it over the table	Reel Stand Operator
4.6	Measure the curl value of the sample by putting the steel ruler perpendicular to the table in both the direction. (If applicable)	Reel Stand Operator
4.7	Record those values in QRLEMANIC/CL/01	Reel Stand Operator

