

PACKAGES CONVERTORS LIMITED

BU-FC

Document type

TECHNICAL & PROCESS SPECIFICATIONS

Title

TECHNICAL & PROCESS SPECIFICATIONS OF OFFSET PRESSES

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Approved by:	Approved by:	Approved by:

Machine #	SAP #	No. of colors	Machine Model	Max. Sheet Size (LxW)	Min. Sheet Size (LxW)	Plate Size (LxW)	Plate Edge to print start	Blanket Size (LxW)	Board Grammage	Installation Month
KBA 1	21219	Six color + single coater	KBA Rapida 106	740 x 1060	340 x 480	795 x 1060	36 mm	860 x 1070	60-450	14 Feb - 14

KBA 2	21227	Six color + double Coater	KBA Rapida 106	740 x 1060	340 x 480	795 x 1060	36 mm	860 x 1070	60-450	Jun 2015
KBA 3	21227	Six color + double Coater	KBA Rapida 106	740 x 1060	340 x 480	795 x 1060	36 mm	860 x 1070	60-450	Nov
BOPP	21241	Single Lamination	ARES-120	200 x880	350 x350	-	-	-	105-600	Jun-18
Embossing	21229	Rotary Embossing	M1150A	1150MM	-	-	-	-	60-400	Dec-20

Printing Parameters

PH Value	4.5 – 5.5
Alcohol Content %	7 % - 13 %
Water Temp °C	7°C - 13°C
Ink/Water Balance	40 % to 60 %
Water Roller Setting	6 mm to 8 mm
sink Roller Setting	4 mm

**CONTROLLED
DOCUMENT**

BUSINESS UNIT FOLDING CARTON (BIFCO)