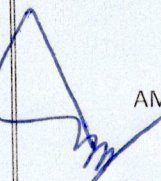
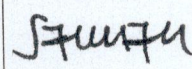


PACKAGES CONVERTORS LIMITED BU-FC	Document type
	SOP

	Title
Hot Foil Operation	

Prepared by	Approved by	PAGE	REV	DATE	DOC NO.
 AM CC	 BUM FC	1(1)	4	01.07.2024	WICC/BUFC/5.2/01

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Approved by:	Approved by:	Approved by:	Approved by:

1. Purpose:

To ensure proper Hot Foil operations in a job at CC Machines

2. Scope:

These instructions are applicable for CC Machines.

3. Overall Responsibility:

Overall responsibility lies with the AM CC section.

4. Instructions:

S.no	Instruction	Responsibility
1	Before to set the new Job on machine kindly ensures that the sample shade card of the previous Job is removed. There will be no sheet of previous Job on feeder and delivery Area and Note all the above instructions in Job clearance Checklist	Operator

	QRCC/CL/28.	
2	Planning have to Get the sample shade card from the department office.	Operator
3	Arrange position and hot foil dies from machine according to sample.	Operator
4	Fix the position in to position Bar that the center of position will be on positive Bar center.	Operator
5	Set the Hot Foil dies according to positive.	Operator
6	Note the Reading from positive bar.	Operator
7	From the help of reading kindly fix reel in the hot foil unit.	Operator
8	throw the reels into the machine like the reel beneath the hot foil dies and above on the sheets.	Operator
9	hut on the heater to heat the hot foil frame.	Operator
10	set the hot foil pressure according to the make ready sheet.	Operator
11	To start a Job on machine kindly take approval from supervisor.	Supervisor
12	During the running of Job the quality of hot foil should be your Major Notice.	Operator

