

PACKAGES CONVERTORS LIMITED BU-FC	Document type WORK INSTRUCTION Title SOP FOR DUST/BURR
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1.0 PURPOSE:
To Check Dust/burr of PTC material.

2.0 PROCEDURE:

SR. NO	ACTIVITIES
2.1	QA Person will take 2000HL from pallet.
2.2	Keep black paper on flat surface and clean burr by hand of 2000HL.
2.3	2,000 HLs are rubbed by hand at a frequency of four times from all sides of bundle.
2.4	To measure dust from 2000 HLs, weigh it on a scale

3.0 RESPONSIBILITY:

- QA Supervisor/QA Inspector/Lab Assistant
- Assistant Manager QA

**CONTROLLED
DOCUMENT**

 BUSINESS UNIT FOLDING CARTON (BUFC)