

PACKAGES CONVERTORS LIMITED

BU-FC

Document type

PROCESS SPECIFICATION

Title

PROCESS SPECIFICATION FOR Window Patching

Prepared by  AM FG	Approved by  BUM FC	PAGE 1(1)	REV 8	DATE 01.07.2024	DOC NO. SPCCFG/PS/07
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SR NO	DESCRIPTION	Length of Window in MM	SIZE OF CUT in MM	Width of window in MM	POSITION OF Cut in MM
1	Luxury Tissue Carton	180	180 $\pm$ 8	40	20 $\pm$ 5
2	Multi Colour Tissue carton	180	180 $\pm$ 8	40	20 $\pm$ 5
3	Pop Up Tissue Carton	110	110 $\pm$ 8	65	32.5 $\pm$ 5
4	Supreme Tissue Carton	150	150 $\pm$ 8	40	20 $\pm$ 5
5	Perfumed Tissue Carton	180	180 $\pm$ 5	40	20 $\pm$ 5
6	Tulip Tissue Carton	170	170 $\pm$ 8	35	35 $\pm$ 5
7	Avari Hotel Tissue Carton	73	73 $\pm$ 8	50	25 $\pm$ 5
8	Kolson Lasagni Carton	57	NA	41	NA
9	Kolson Long Macroni	97	NA	43	NA
10	Kolson Spaghetti 450 GM	64	NA	11	NA

CONTROLLED DOCUMENT
BUSINESS UNIT FOLDING CARTON (BUFC)