

PACKAGES CONVERTORS LIMITED BU-FC	Document type Process Specification
	Title Process Specification for Cutting and Creasing Department

Prepared by AM CC	Approved by BUM FC	PAGE 1(1)	REV 9	DATE 01.07.2024	DOC NO. SPCCFG/TS/01
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1. **DIE MAKING:**

Machine Type	Inventory No.	Min. Size L×W (mm)	Max. Size L×W (mm)
Counter Milling Machine	6201	N/A	1600×1100
Rule Cutting	6201	N/A	N/A
Rule Bending	6201	a) 4mm distance b/w two bends b) 7mm circle	N/A

2. **CUTTING AND CREASING PROCESS:**

Inventory No.	Machine Type	Min. Size L×W (mm)	Max. Size L×W (mm)	Grip Margin (mm)	Grammage		
					Paper Min	Board Max	Max.Corrugated board
21301-02	BOBST SP 130 ERI	580×450	1310×927	9-17	120	2000	4 mm
21328	BOBST SP EVOLINE 102 E PLUS	400×350	1020×720	9-14	80	2000	4 mm
21330	BOBST SP SPERIA FOIL MASTER 102	400×350	1020×720	9-17	80	2000	4 mm
21331	Xpert Cut 106	400 x 350	1060 x 760	9-17	70	1000	4mm
21333	Nova Cut 1						
21334	Nova Cut 2						
21335	Vision Cut						

3. **GUILLOTINE AND PUNCHING:**

Inventory	Machine Type	Min. Size	Max. Size	Remarks
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No.		L×W (mm)	L×W (mm)	
6216	Guillotine	1375×28	1375×1324	-
6221	Punching	N/A	N/A	For Wrappers and Lids only

