

PACKAGES CONVERTORS LIMITED BU-FC		Document type Process Specification			
		Title Process Specification for Bundling & Packing Cutting and Creasing Department			
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NAME AND SIZES OF AVAILABLE CORRUVALLS:

Sr. No.	Corruwall Name	Size (mm)
1	RB-250	390×335×270
2	RB-125	490×345×250
3	RB-60	540×310×245
4	PD-250	355×335×270
5	PD-125	490×310×250
6	PD-60	540×270×255
7	GLR	530×265×342
8	CARTON	480×300×290
9	SSA	420×335×343
10	CB-250	400×360×295

STANDARD JOBS:

Sr. No.	Job Name	CWC Name	Quantity in Bundles	Quantity in CWC
1	All H/L Cartons	GLS	Capstan H/L = 200±3 All Other H/L's = 225±3	4000 4500
2	Tea Pearl Dust 250gms	PD-250	250±3	1500
3	Tea Pearl Dust 125gms	PD-125	250±3	3000
4	Tea Pearl Dust 60gms	PD-60	250±3	4500
5	All other 250 gms Tea	RB-250	250±3	1500

6	All other 125 gms Tea	RB-125	250±3	3000
7	All other 60 gms Tea	RB-60	250±3	4500
8	Match Shell / Slides	RB-250	450±4	18000
9	200 CC Paper Cup	GLS	200±3	6000
10	Paper Plate (Snack Pack)	GLS	20±3	2400

GUILLOTINE AND PUNCHING:

Sr. No.	Job Name	Quantity in Bundles
1	Wrappers	500±3
2	Lids	200±2

NOTE: For other jobs the selection of CWC shall be done by trial method

