
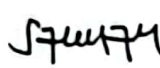


PACKAGES CONVERTORS LIMITED BU-FC	Document type WORK INSTRUCTION Title METHOD FOR THE DETERMINATION OF TWIST OF WHITE BLEACHED BOARD.
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1.0 PURPOSE:

To check the twist in White Bleached Board.

2.0 SCOPE:

This method covers the determination of twist in White Bleached Board.

3.0 REFERENCE:

Internal Method

4.0 EQUIPMENT:

- 4.1 Template 10 x 24 cm
- 4.2 Cutter
- 4.3 Measuring Tape

5.0 PROCEDURE:

- 5.1 Put the test specimen of board in such a position that it's back surface is upwards.
- 5.2 Cut the sample with the template 10 x 24 cm.
- 5.3 Measure the height of the edges of sample at right angle with measuring tape in mm.
- 5.4 Note the difference between two adjacent edges in machine direction.
- 5.5 Report the value of max. difference.

6.0 RESPONSIBILITY:

- QA Supervisor
- Lab Assistant.

