



PACKAGES CONVERTORS LIMITED BU-FC	Document type WORK INSTRUCTION
	Title METHOD FOR THE DETERMINATION OF FLATNESS & WAVINESS & CWDB & CWBB

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1.0 PURPOSE:

To check the waviness/Flatness in Coated White Duplex Board & Coated White Bleached Board.

2.0 SCOPE:

This method covers the determination of waviness in Coated White Duplex Board & Coated White Bleached Board to be received in piles form.

3.0 REFERENCE:

Internal Method

4.0 EQUIPMENT:

4.1 Measuring tape

5.0 PROCEDURE:

5.1 Flatness /Waviness

5.1.1 Open Wrapping of pile and mark the wavy sheets area with marker and measure the height of pile from two edges of pile from marked area and note the difference

6.0 RESPONSIBILITY:

- QA Supervisor
- Lab Assistant.

