

PACKAGES CONVERTORS LIMITED BU-FC	Document type WORK INSTRUCTION
	Title METHOD FOR DETERMINATION OF GRAMMAGE

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1.0 PURPOSE:

To check the over all grammage of converted / non-converted packaging material in gram per square meters.

2.0 SCOPE:

This method covers measurement of the grammage of board and converted packaging material.

3.0 REFERENCES:

Sr.No.	Reference Document	Doc. No.
3.1	Standard Test Method	T 410 cm-13

4.0 APPARATUS:

4.1	ANALYTICAL BALANCE
4.2	CUTTING TOOLS
4.3	METAL TEMPLATE 20 cm x25 cm

5.0 PROCEDURE:

Sr No	ACTIVITIES
5.1	Cut a sample from the material to be tested with the help of template of known area.
5.2	Weigh the sample in the analytical balance carefully and record

6.0 RESPONSIBILITY: QA Supervisor/Lab Assist

