

PACKAGES CONVERTORS LIMITED

BU-FC

Document type:

In process Specification

Title:

Poly Coated Board

Prepared by Asad Iaved Manager R&D&OA	Approved by Salman Fazul -U- Rehman BUMFC	PAGE 1(1)	REV 02	DATE 01.07.2024	DOC NO. SPQA/BU-FC/PS/01
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Approved on (Date):	Approved on (Date):	Approved on (Date):	Approved on (Date):
Approved by:	Approved by:	Approved by:	Approved by:

CRITICAL PARAMETERS

Parameter	Unit	Test Method		Tolerance	
Overall Grammage	g/m ²	TAPPI 410 om-02	±5 %	207	265
Board Grammage	g/m ²	TAPPI 410 om-02	+5 %	187 Offset	240 Offset
Grammage Poly	g/m ²	TAPPI 410 om-02	±2	20	25
Thickness	mic	SCAN -P6:75	±20	300	340

CONTROLLED DOCUMENT

Asad Javed Manager
R&D&QA

Salman Fazul -U-
Rehman
BUMFC

374474

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6.07.2024

SPQA/BU-FC/PS/01

Stiffness	MD	min	SCAN P-29.95	±15 %	120	120	140	195	195
	CD			±15%	65	65	85	105	105

CONTROLLED
DOCUMENT

BUSINESS UNIT FOLIOING CAPTION (BUCU)