## PACKAGES CONVERTORS LIMITED BU- FC

Document type:

In process Specification

le:

Poly Coated Board

					2000	
Prepared by	Approved by	PAGE	REV	DATE	DUC NO.	
Asad Javed Manager	Salman Fazul —u- Rehman					HIR
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CRITICAL PARAMETERS

Parameter

Unit

Test Method

Tolerance

Overall Grammage

 $g/m^2$ 

TAPPI 410 om-02

+5%

207

212

233

260

265

**WBB 207** 

WBB 212

**CWBB 233** 

**CWBB 260** 

**CWBB 265** 

Board Grammage

 $g/m^2$ 

TAPPI 410 om-02

+5%

187 Offset

192 Offset

208 Offset

240 Offset

240 Offset

Thickness

mic

SCAN -P6:75

+20

300

300

310

340

340

Grammage Poly

g/m<sup>2</sup>

TAPPI 410 om-02

1+2

20

20

25

20

25

CONTROLLED

105	105	85	65	65	<u>+</u> 15%	SCAN F-29:93	mN	CD
195	195	140	120	120	±15%	60 AT D 20.05		Stiffness MD
1-FC/PS/01	SPQA/BU-FC/PS/01	07.2024		02	2(2)	man BUMFC	Rehman B	R&D&QA
						Salman Fazui –u-	Salm	Acad Iguad Managar

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