

# PACKAGES CONVERTORS LIMITED

## BU-FC

Document type:

In process Specification

Title:

Poly Coated Board

Prepared by Asad Javed Manager R&D&QA	Approved by Salman Fazul -u- Rehman BUMFC	PAGE 1(1)	REV 02	DATE 01.07.2024	DOC NO. SPQA/BU-FC/PS/01
---	--	--------------	-----------	--------------------	-----------------------------

Reviewed on (Date):	Reviewed on (Date):	Reviewed on (Date):	Reviewed on (Date):
Reviewed by:	Reviewed by:	Reviewed by:	Reviewed by:
Approved on (Date):	Approved on (Date):	Approved on (Date):	Approved on (Date):
Approved by:	Approved by:	Approved by:	Approved by:

### CRITICAL PARAMETERS

Parameter	Unit	Test Method	Tolerance					
				WBB 207	WBB 212	CWBB 233	CWBB 260	CWBB 265
Overall Grammage	g/m <sup>2</sup>	TAPPI 410 om-02	±5 %	207	212	233	260	265
Board Grammage	g/m <sup>2</sup>	TAPPI 410 om-02	+5 %	187 Offset	192 Offset	208 Offset	240 Offset	240 Offset
Grammage Poly	g/m <sup>2</sup>	TAPPI 410 om-02	±2	20	20	25	20	25
Thickness	mic	SCAN -P6.75	±20	300	300	310	340	340

CONTROLLED  
DOCUMENT



Asad Javed Manager  
R&D&QA

Salman Fazul -u-  
Rehman  
BUMFC

Signature

2(2)

02

07.07.2024

SPQA/BU-FC/PS/01

Stiffness	MD	mN	SCAN P-29-95	$\pm 15\%$	120	120	140	195	195
				$\pm 15\%$	65	65	85	105	105
CD									

CONTROLLED  
DOCUMENT  
BUSINESS UNIT POLYMER CARTRIDGE (BUC)