SAP Technical Upgrade ECC 6.0

Training Manuals

IMAGINATION BEYOND EDGES

Work Centre

Plant Maintenance

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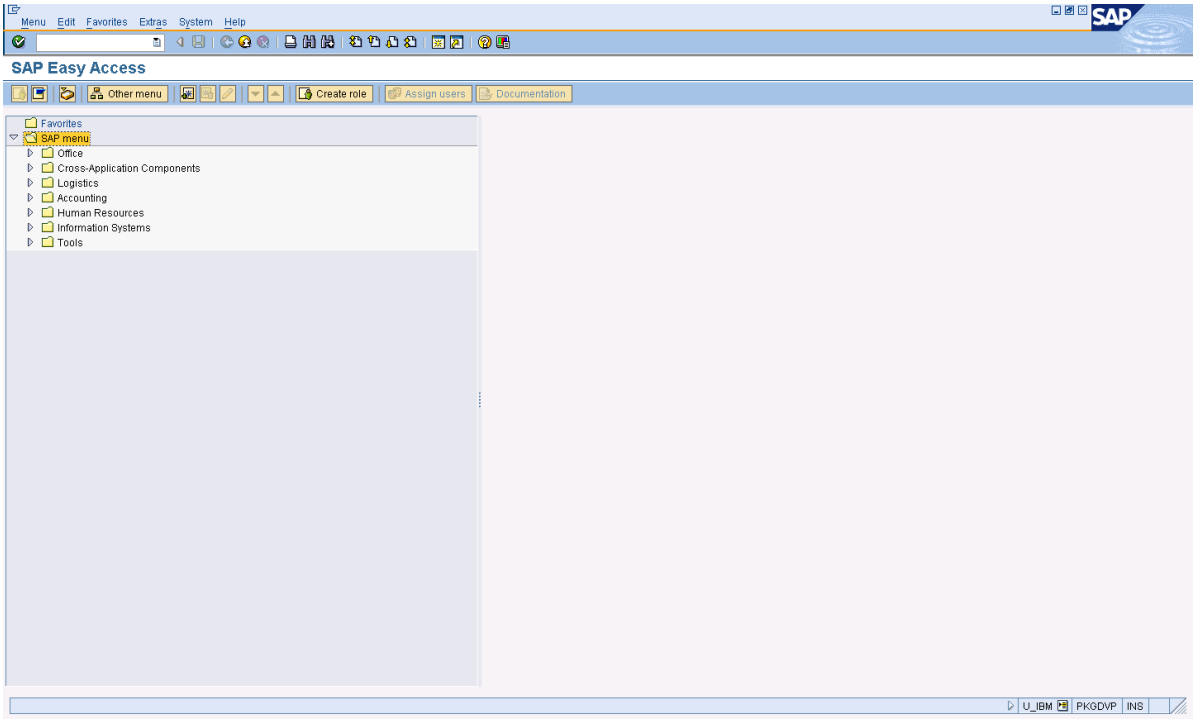
Procedure

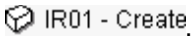
1. Start the transaction using the menu path or transaction code.

SAP Easy Access



2. Click Logistics tree item

.

3. Double-click IR01 - Create tree item 

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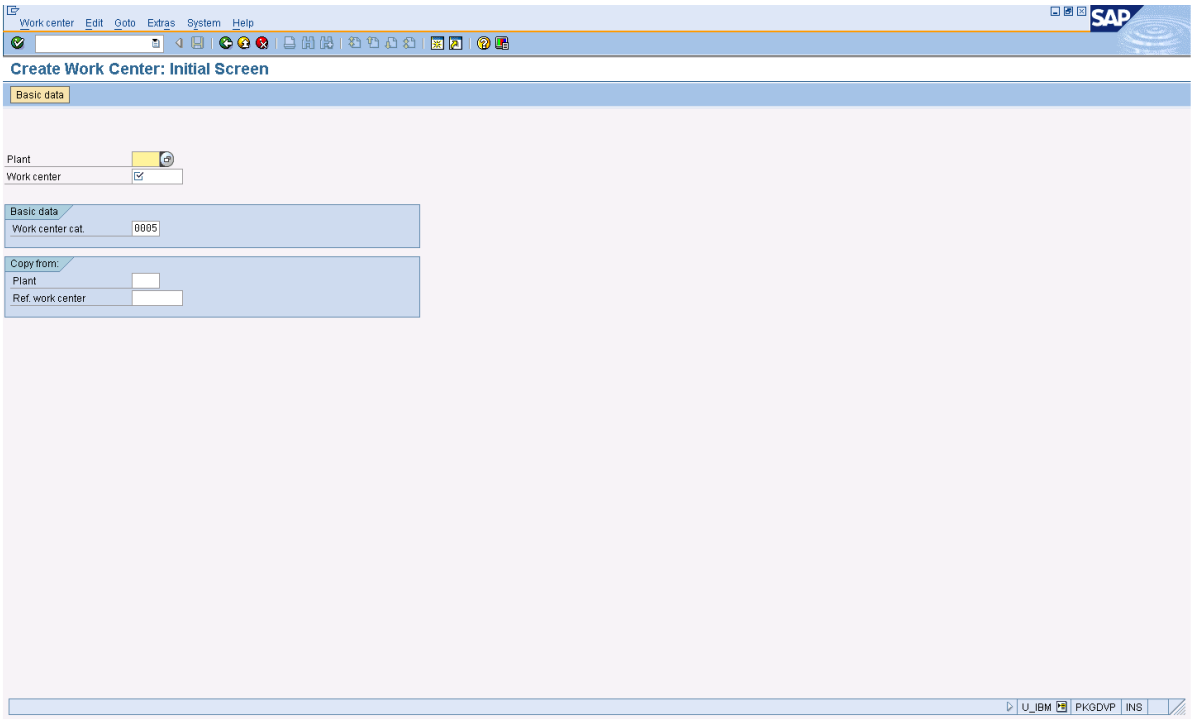
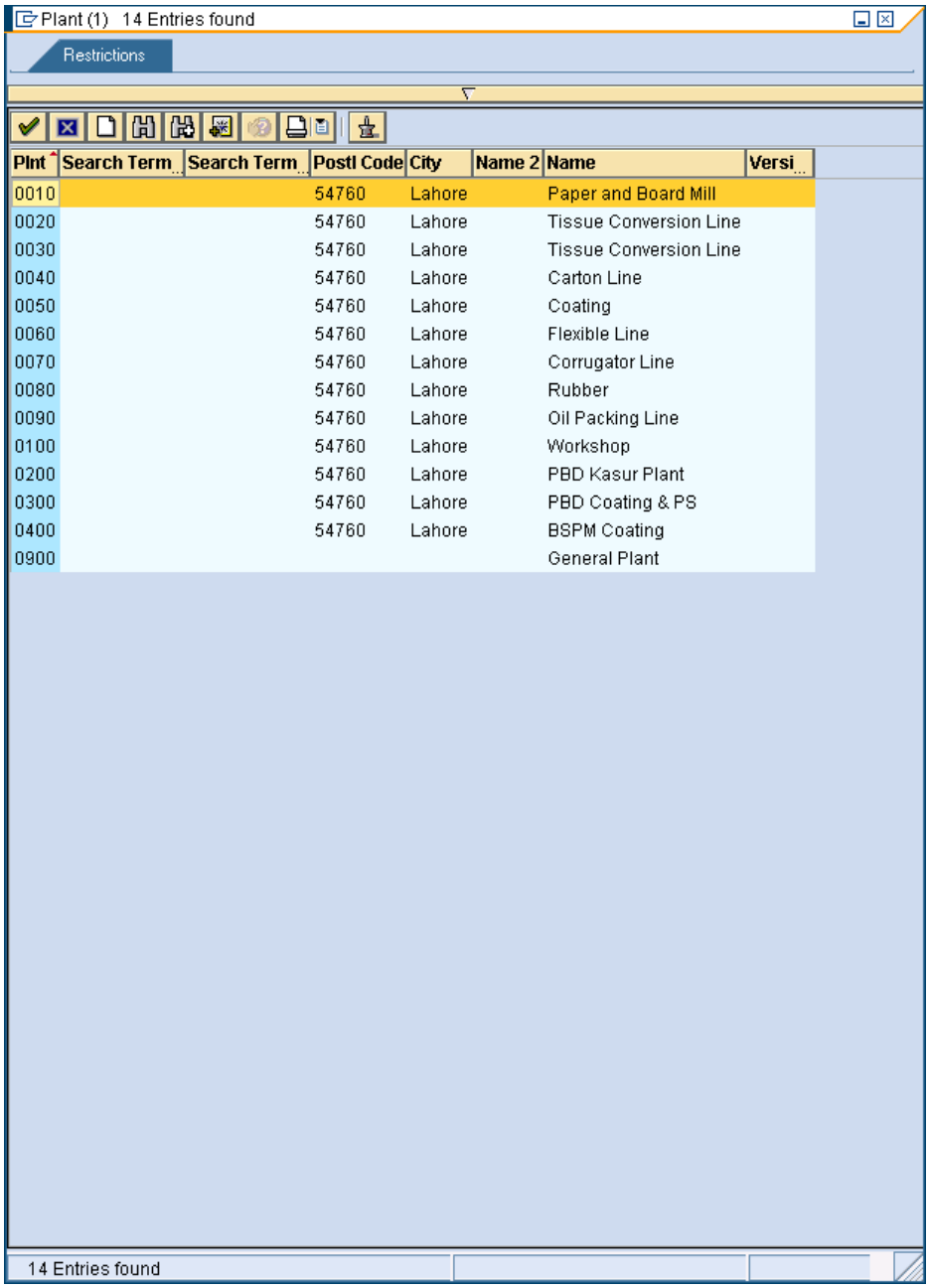
Create Work Center: Initial Screen

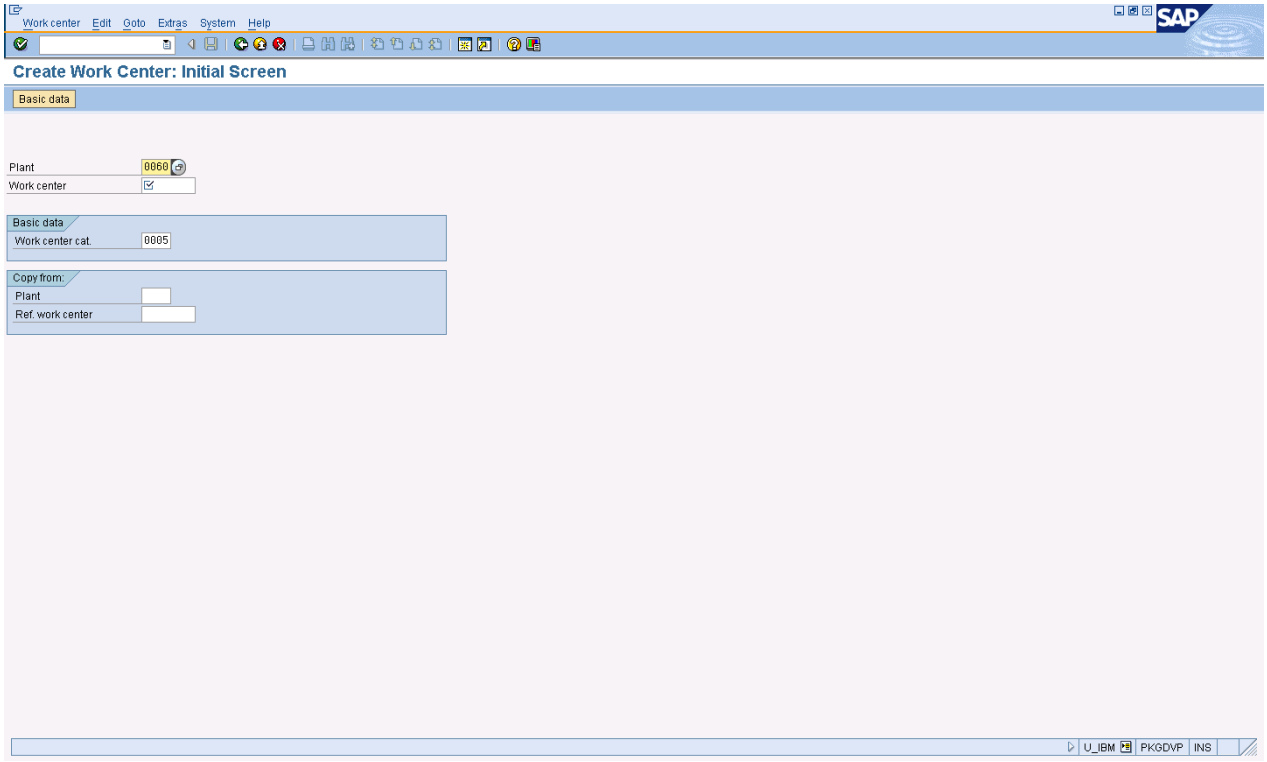


4. Press "F4".

Plant (1) 14 Entries found



Plnt	Search Term	Search Term	Postl Code	City	Name 2	Name	Versi
0010			54760	Lahore		Paper and Board Mill	
0020			54760	Lahore		Tissue Conversion Line	
0030			54760	Lahore		Tissue Conversion Line	
0040			54760	Lahore		Carton Line	
0050			54760	Lahore		Coating	
0060			54760	Lahore		Flexible Line	
0070			54760	Lahore		Corrugator Line	
0080			54760	Lahore		Rubber	
0090			54760	Lahore		Oil Packing Line	
0100			54760	Lahore		Workshop	
0200			54760	Lahore		PBD Kasur Plant	
0300			54760	Lahore		PBD Coating & PS	
0400			54760	Lahore		BSPM Coating	
0900						General Plant	

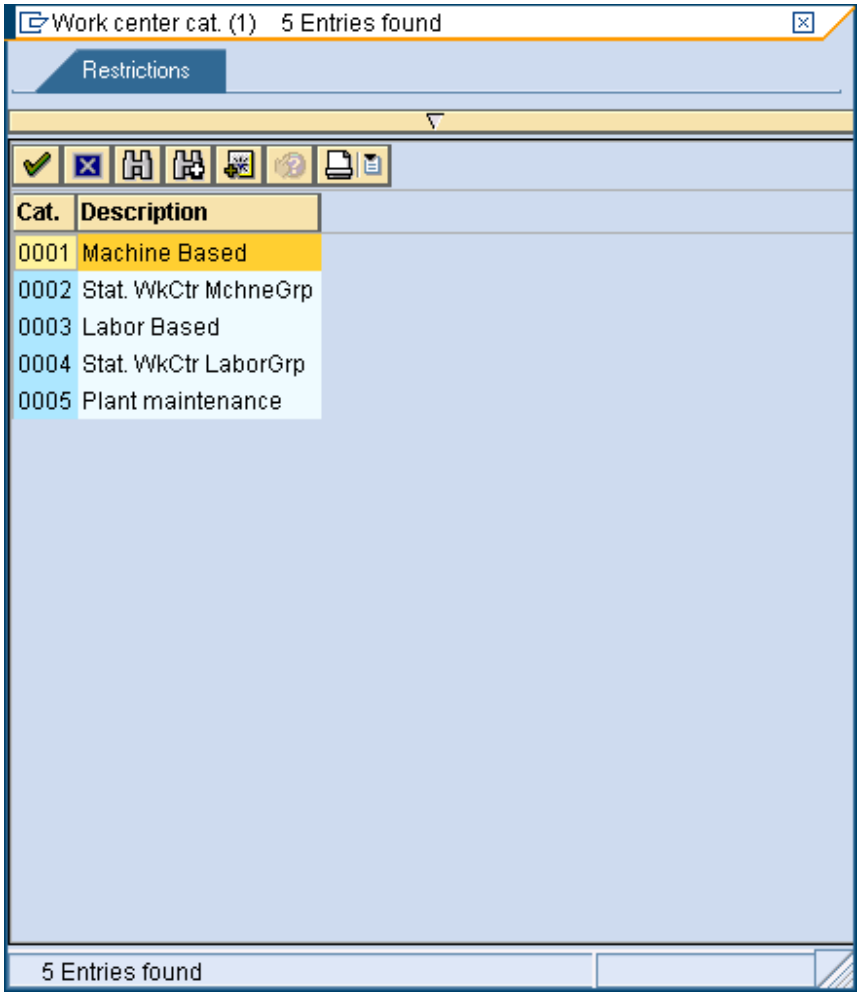


9. As required, complete/review the following fields:

Field	R/O/C	Description
Work center	R	**Example:** SAP1

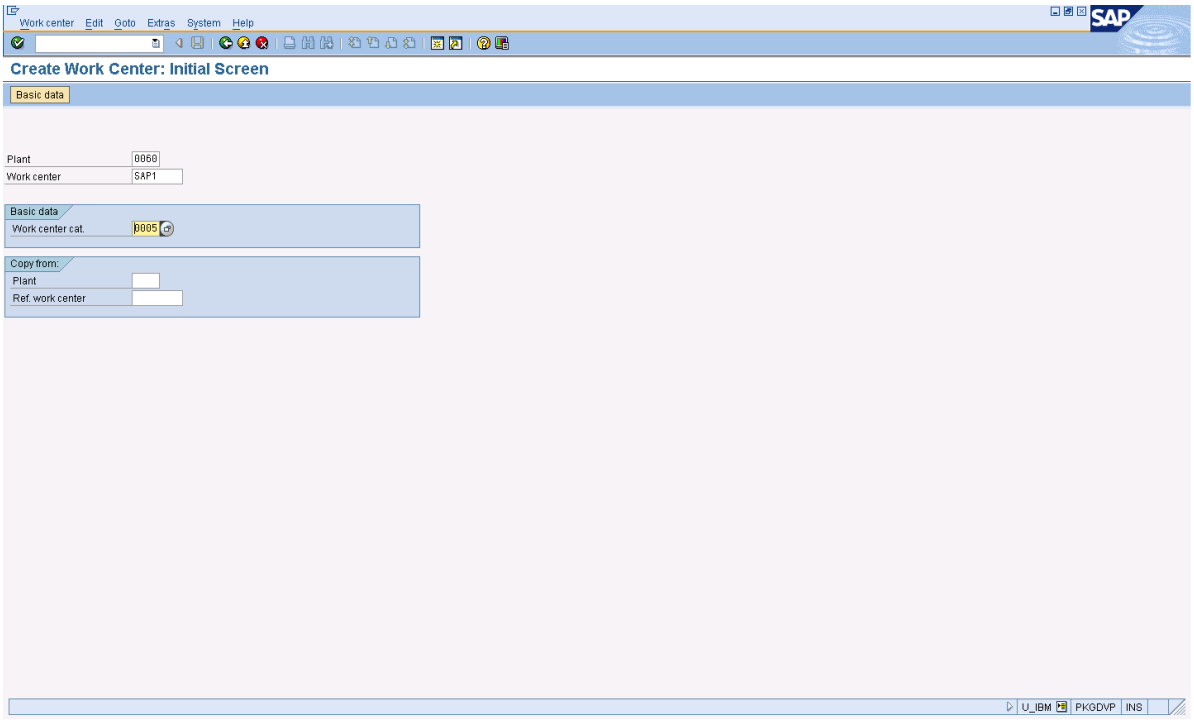
10. Press "F4".

Work center cat. (1) 5 Entries found



11. Double-click label 0005 Plant maintenance .

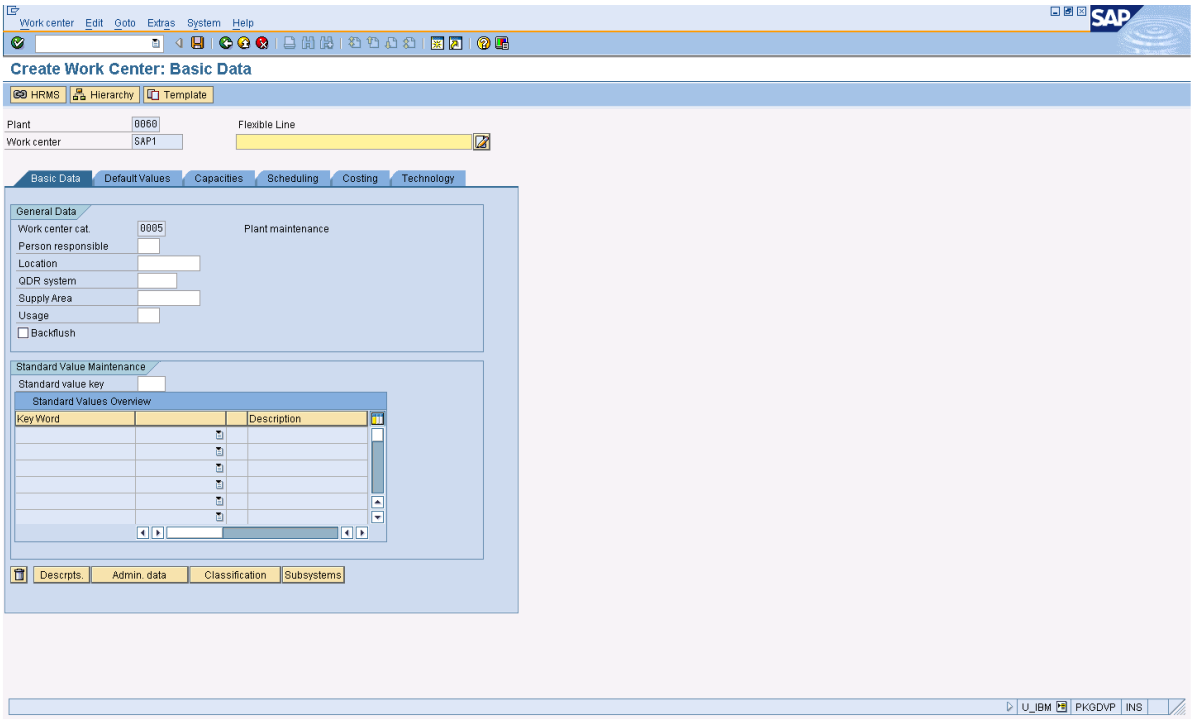
Create Work Center: Initial Screen



13. Click Basic data button

.

Create Work Center: Basic Data

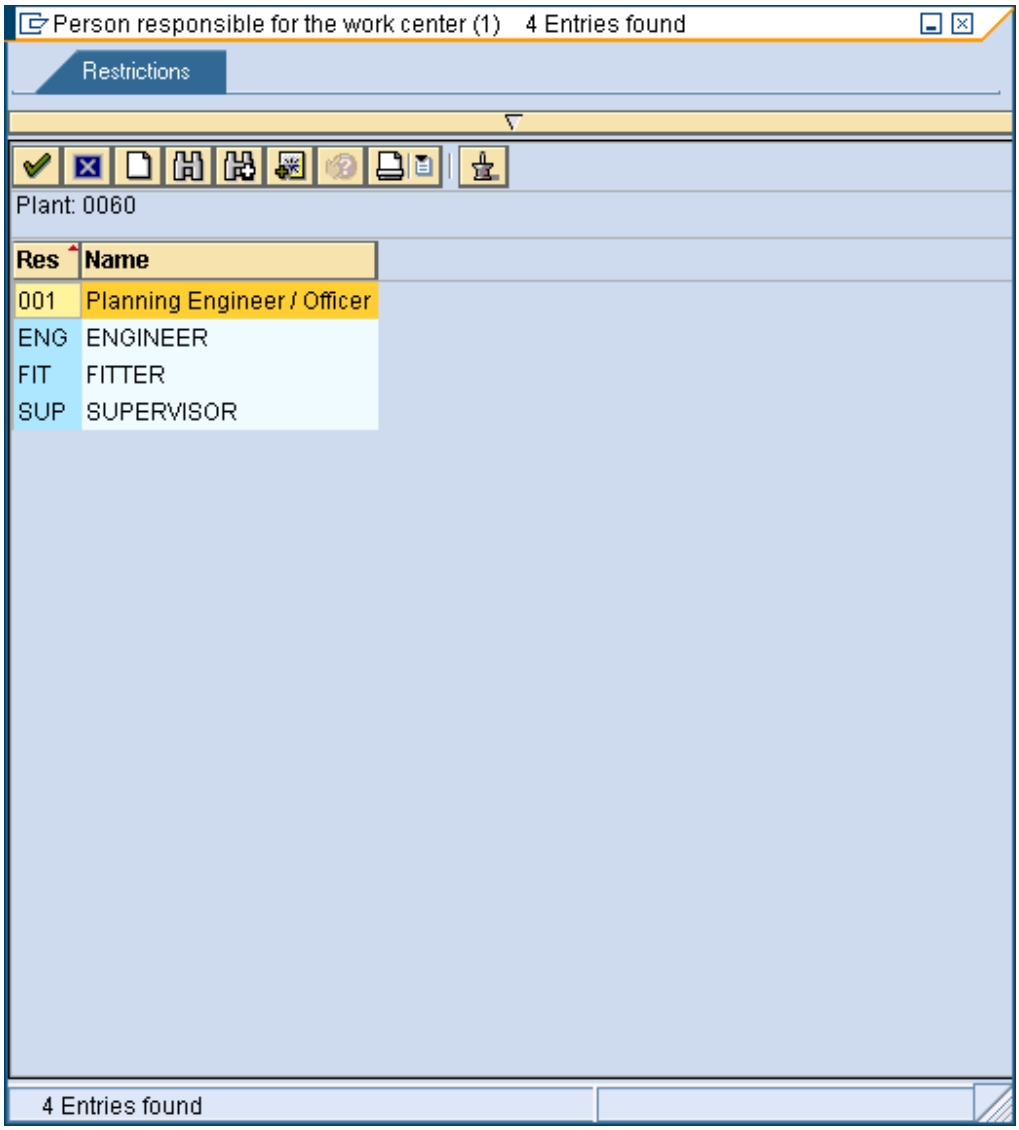


14. As required, complete/review the follo wing fields:

Field	R/O/C	Description
Person responsible	R	**Example:**

15. Press "F4".

Person responsible for the work center (1) 4 Entries found



16. Double-click label

SUP	SUPERVISOR

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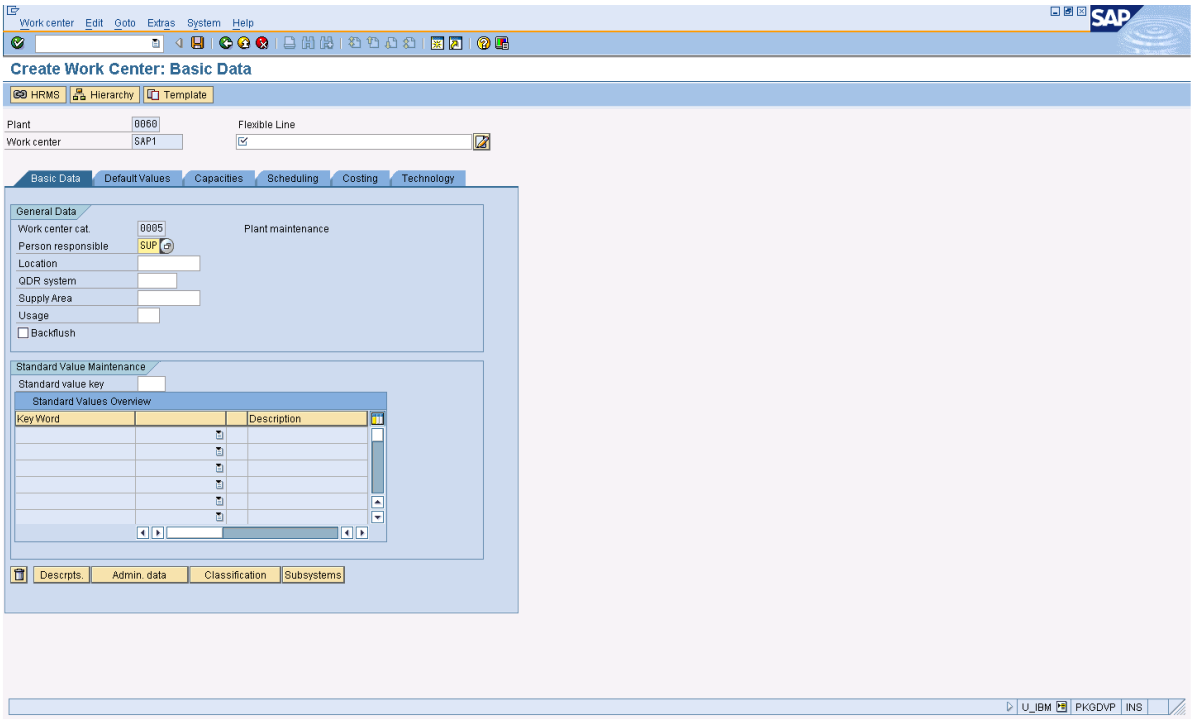
Create Work Center: Basic Data

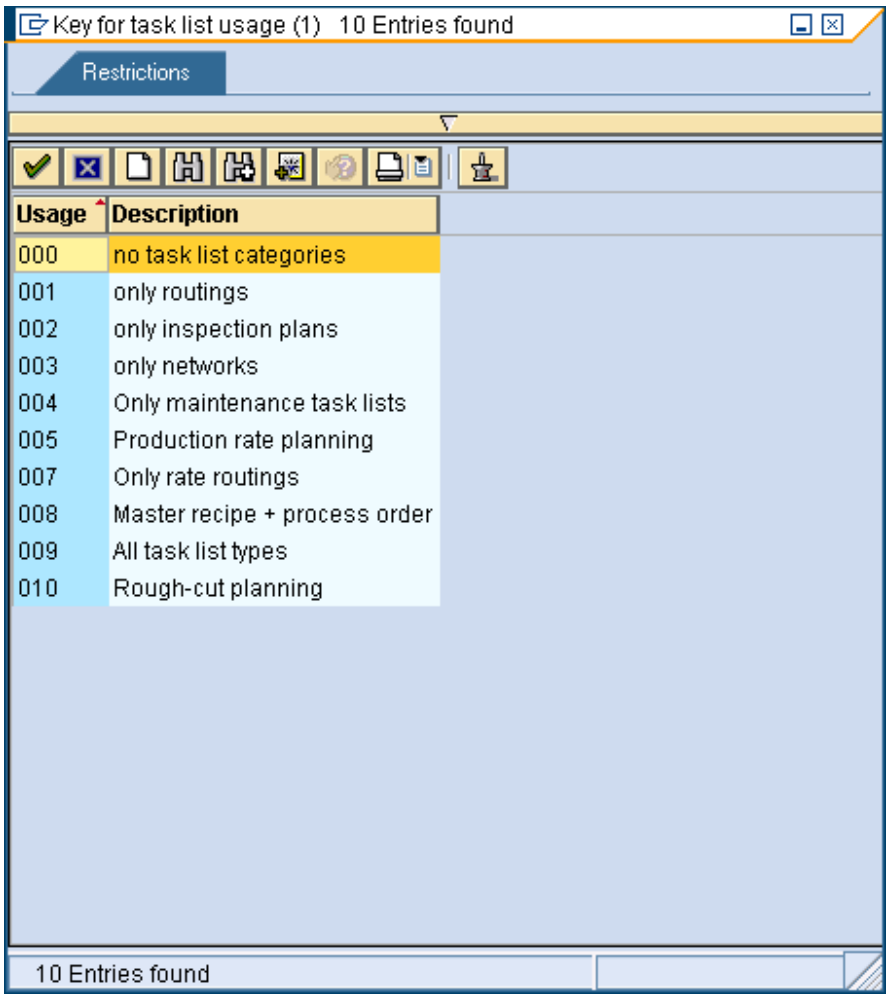


17. As required, complete/review the following fields:

Field	R/O/C	Description
Usage	R	**Example:**

18. Press "F4".

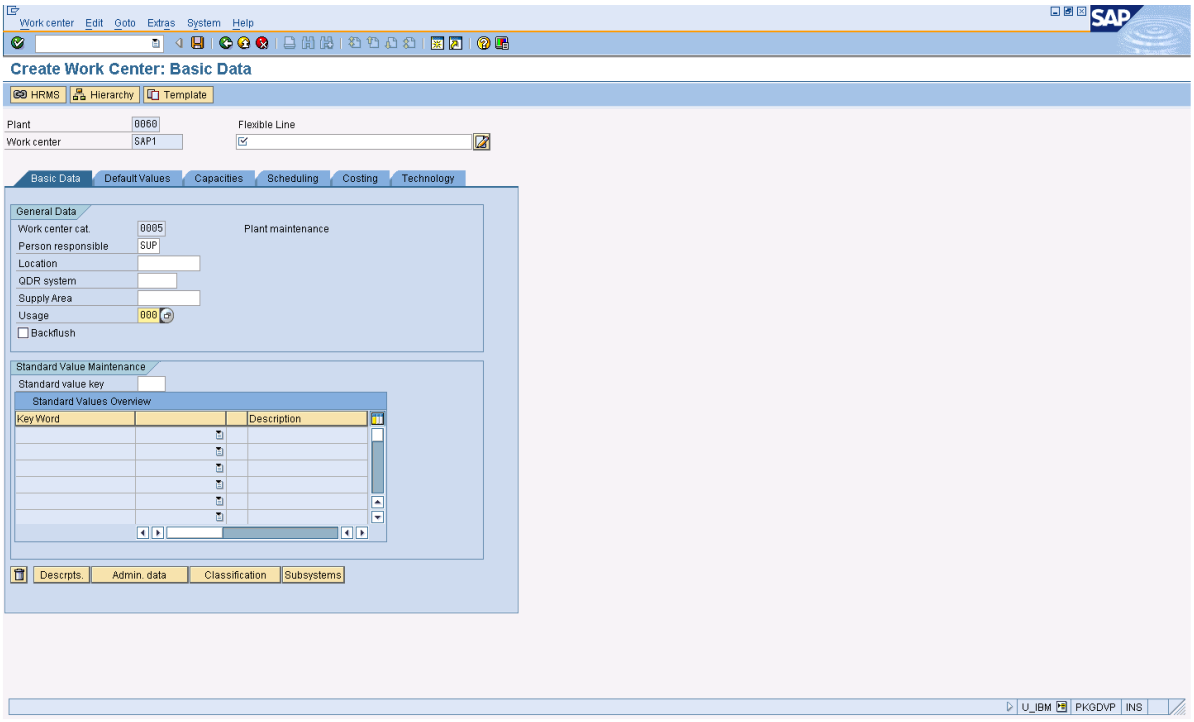
Key for task list usage (1) 10 Entries found



19. Click label 000 no task list categories.

20. Double-click label 000 no task list categories.

Create Work Center: Basic Data

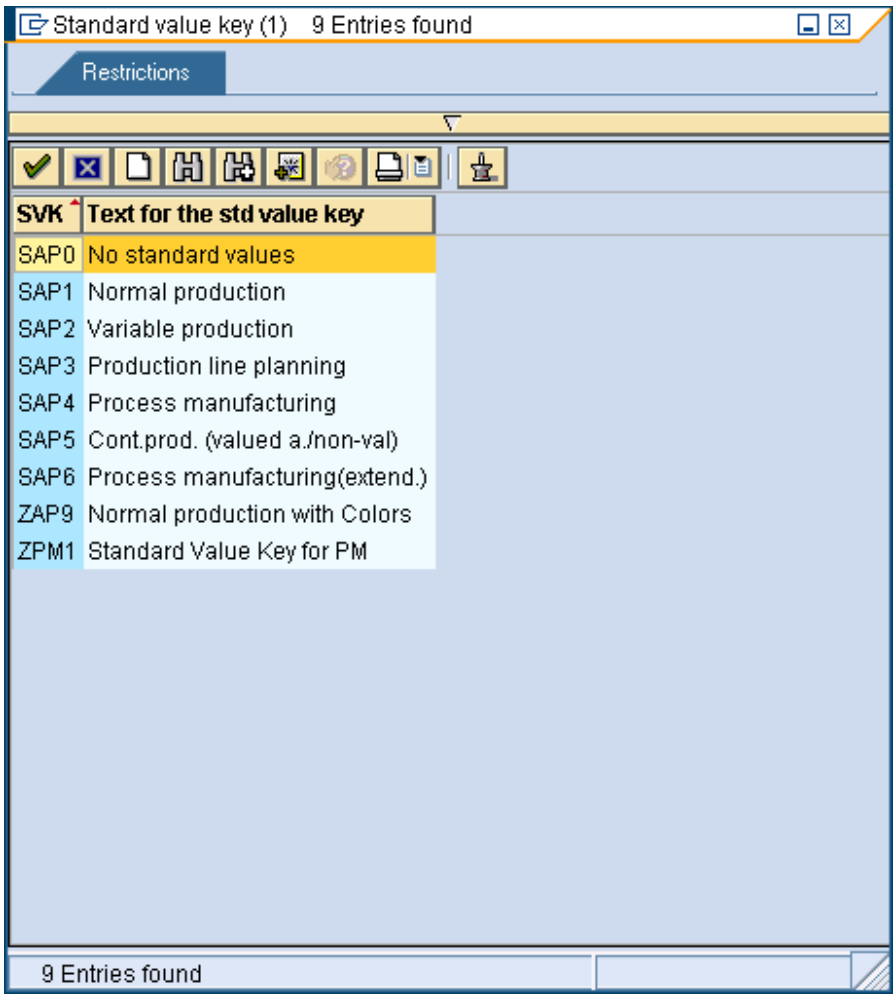


21. As required, complete/review the following fields:

Field	R/O/C	Description
Standard value key	R	**Example:**

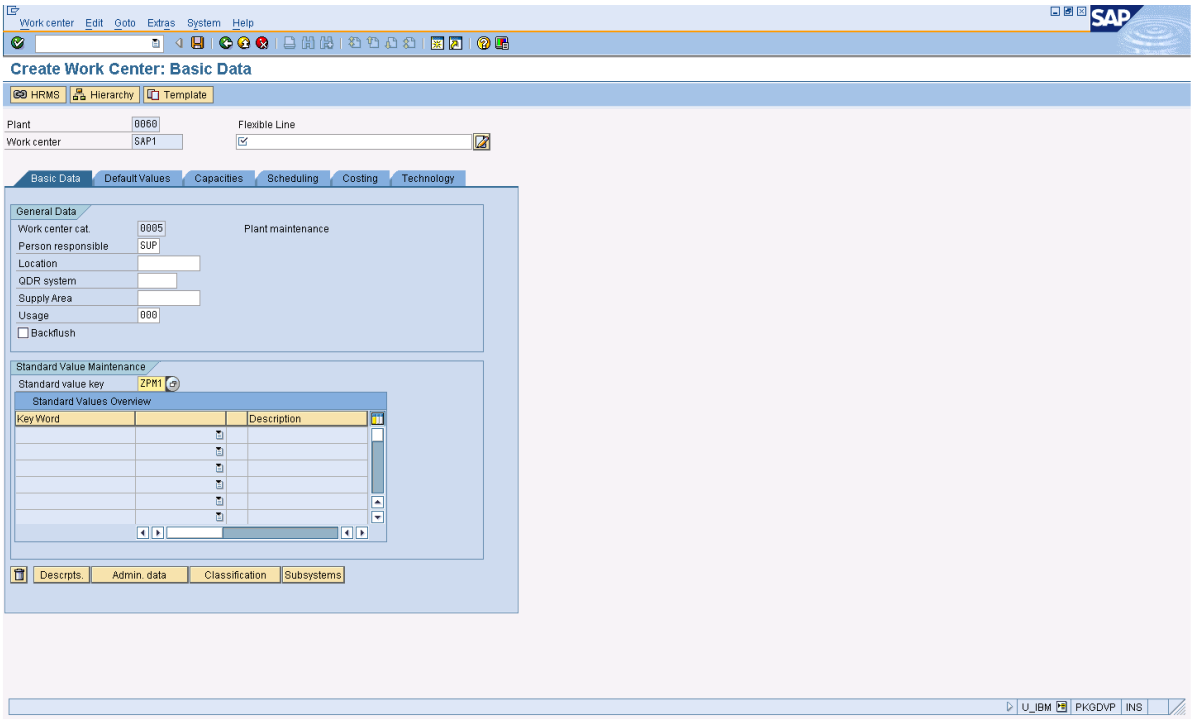
22. Press "F4".

Standard value key (1) 9 Entries found



23. Double-click label ZPM1 Standard Value Key for PM .

Create Work Center: Basic Data



24. Press "Return".

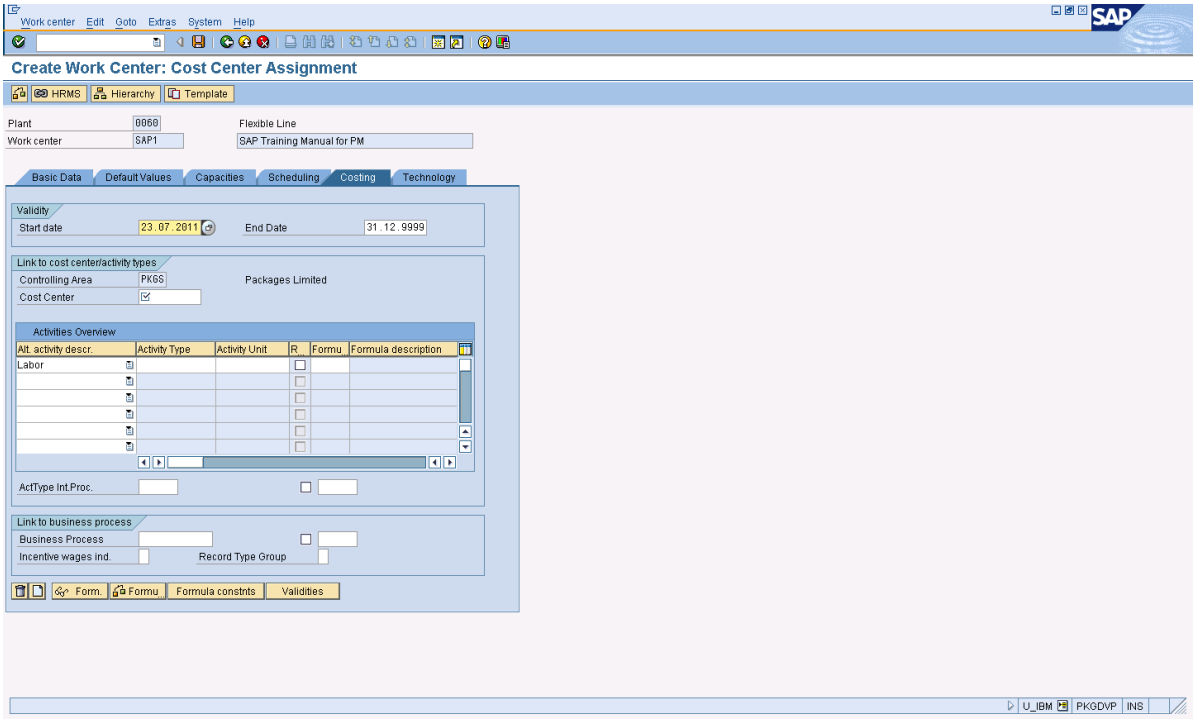
25. As required, complete/review the following fields:

Field	R/O/C	Description
Work center	R	**Example:** SAP Training Manual for PM

26. Click Costing tab control

.

Create Work Center: Cost Center Assignment



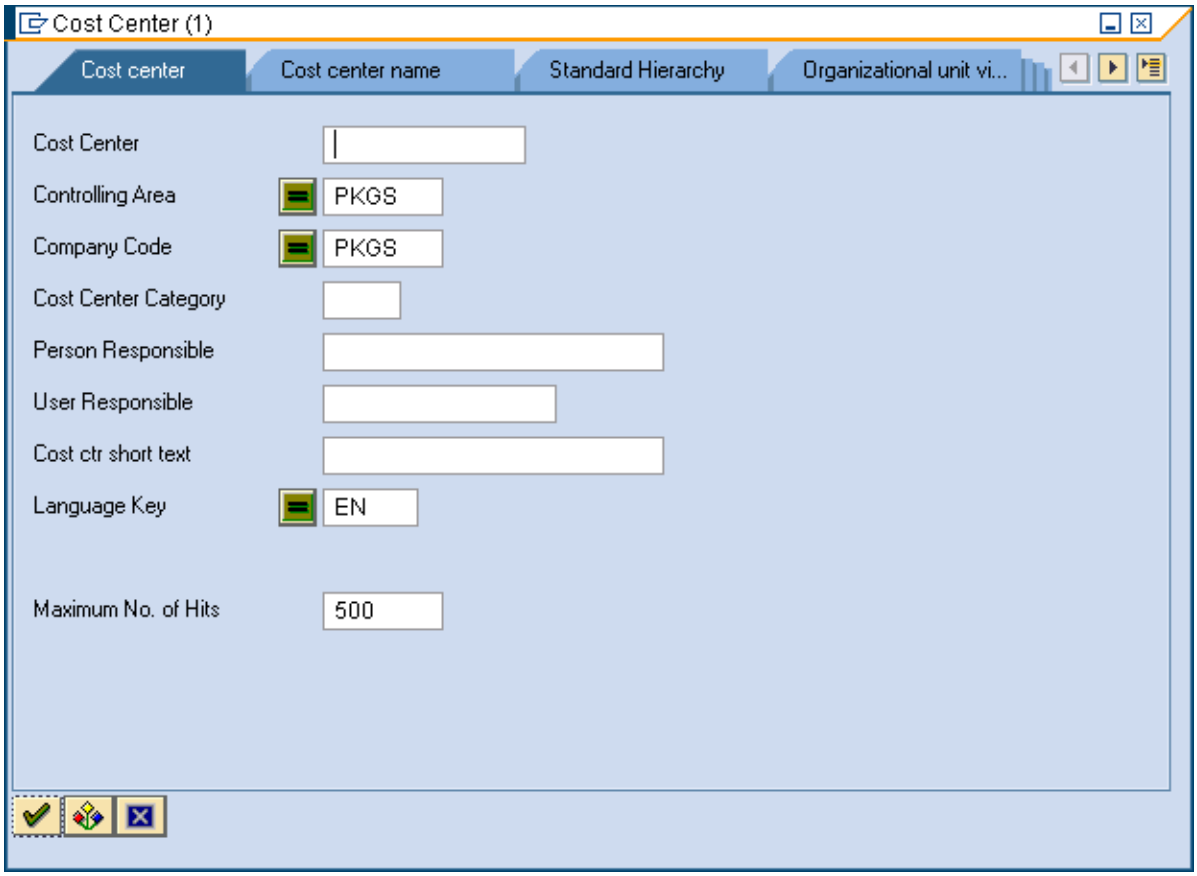
27. Click Cost Center text box
.

28. As required, complete/review the following fields:

Field	R/O/C	Description
Cost Center	R	**Example:**

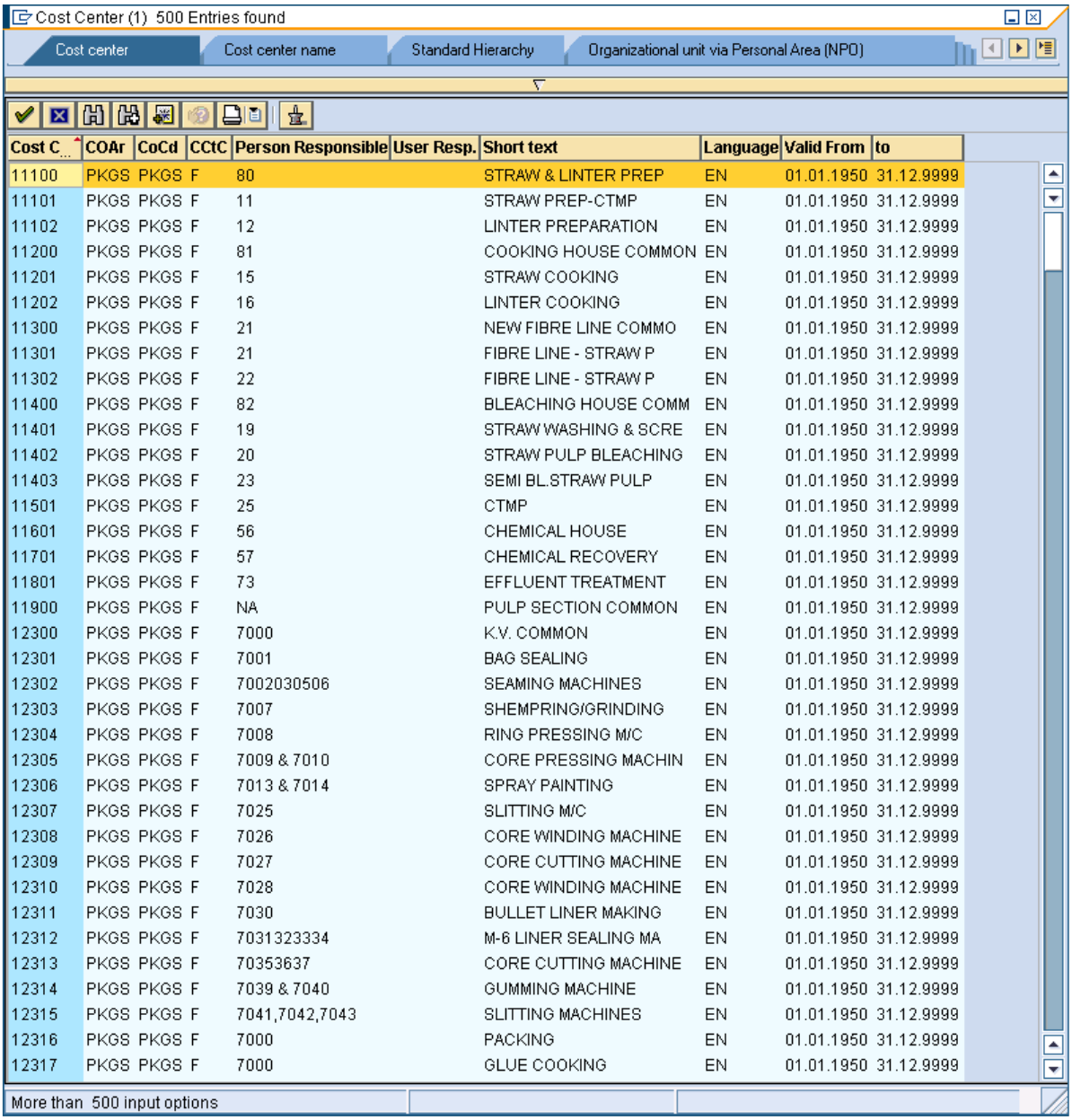
29. Press "F4".

Cost Center (1)



30. Click button .

Cost Center (1) 500 Entries found



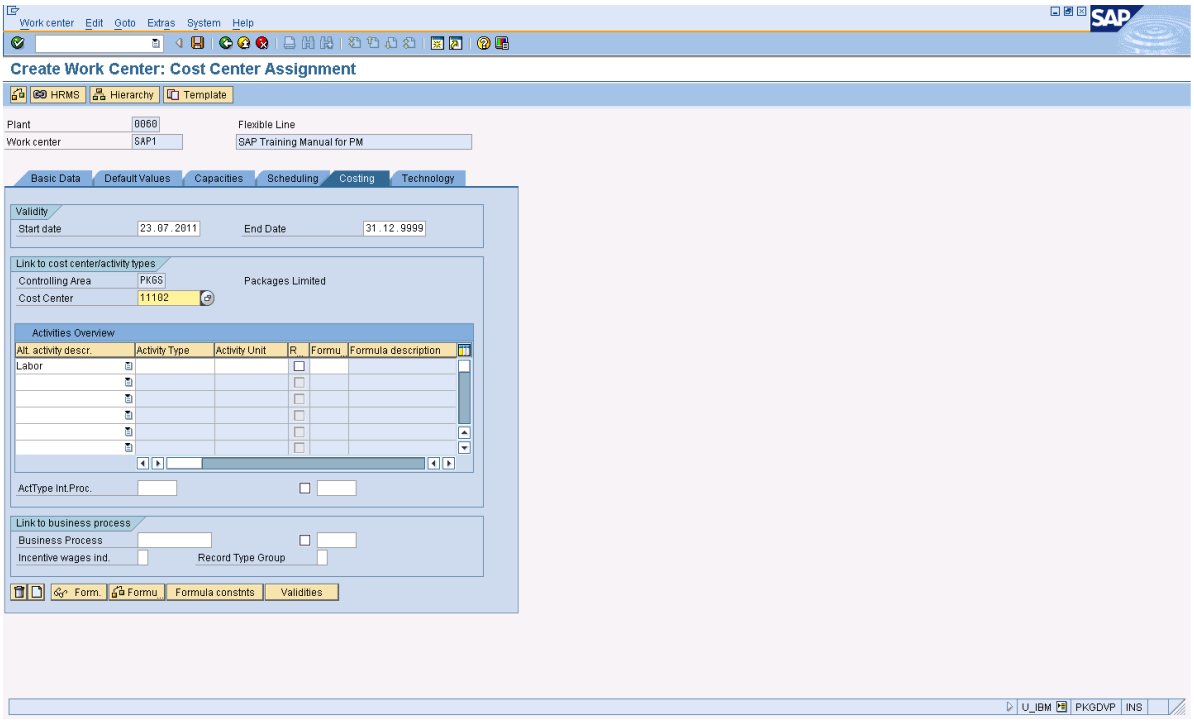
Cost C...	COAr	CoCd	CCtC	Person Responsible	User Resp.	Short text	Language	Valid From	to
11100	PKGS	PKGS	F	80		STRAW & LINTER PREP	EN	01.01.1950	31.12.9999
11101	PKGS	PKGS	F	11		STRAW PREP-CTMP	EN	01.01.1950	31.12.9999
11102	PKGS	PKGS	F	12		LINTER PREPARATION	EN	01.01.1950	31.12.9999
11200	PKGS	PKGS	F	81		COOKING HOUSE COMMON	EN	01.01.1950	31.12.9999
11201	PKGS	PKGS	F	15		STRAW COOKING	EN	01.01.1950	31.12.9999
11202	PKGS	PKGS	F	16		LINTER COOKING	EN	01.01.1950	31.12.9999
11300	PKGS	PKGS	F	21		NEW FIBRE LINE COMMO	EN	01.01.1950	31.12.9999
11301	PKGS	PKGS	F	21		FIBRE LINE - STRAW P	EN	01.01.1950	31.12.9999
11302	PKGS	PKGS	F	22		FIBRE LINE - STRAW P	EN	01.01.1950	31.12.9999
11400	PKGS	PKGS	F	82		BLEACHING HOUSE COMM	EN	01.01.1950	31.12.9999
11401	PKGS	PKGS	F	19		STRAW WASHING & SCRE	EN	01.01.1950	31.12.9999
11402	PKGS	PKGS	F	20		STRAW PULP BLEACHING	EN	01.01.1950	31.12.9999
11403	PKGS	PKGS	F	23		SEMI BL.STRAW PULP	EN	01.01.1950	31.12.9999
11501	PKGS	PKGS	F	25		CTMP	EN	01.01.1950	31.12.9999
11601	PKGS	PKGS	F	56		CHEMICAL HOUSE	EN	01.01.1950	31.12.9999
11701	PKGS	PKGS	F	57		CHEMICAL RECOVERY	EN	01.01.1950	31.12.9999
11801	PKGS	PKGS	F	73		EFFLUENT TREATMENT	EN	01.01.1950	31.12.9999
11900	PKGS	PKGS	F	NA		PULP SECTION COMMON	EN	01.01.1950	31.12.9999
12300	PKGS	PKGS	F	7000		K.V. COMMON	EN	01.01.1950	31.12.9999
12301	PKGS	PKGS	F	7001		BAG SEALING	EN	01.01.1950	31.12.9999
12302	PKGS	PKGS	F	7002030506		SEAMING MACHINES	EN	01.01.1950	31.12.9999
12303	PKGS	PKGS	F	7007		SHEMPRING/GRINDING	EN	01.01.1950	31.12.9999
12304	PKGS	PKGS	F	7008		RING PRESSING M/C	EN	01.01.1950	31.12.9999
12305	PKGS	PKGS	F	7009 & 7010		CORE PRESSING MACHIN	EN	01.01.1950	31.12.9999
12306	PKGS	PKGS	F	7013 & 7014		SPRAY PAINTING	EN	01.01.1950	31.12.9999
12307	PKGS	PKGS	F	7025		SLITTING M/C	EN	01.01.1950	31.12.9999
12308	PKGS	PKGS	F	7026		CORE WINDING MACHINE	EN	01.01.1950	31.12.9999
12309	PKGS	PKGS	F	7027		CORE CUTTING MACHINE	EN	01.01.1950	31.12.9999
12310	PKGS	PKGS	F	7028		CORE WINDING MACHINE	EN	01.01.1950	31.12.9999
12311	PKGS	PKGS	F	7030		BULLET LINER MAKING	EN	01.01.1950	31.12.9999
12312	PKGS	PKGS	F	7031323334		M-6 LINER SEALING MA	EN	01.01.1950	31.12.9999
12313	PKGS	PKGS	F	70353637		CORE CUTTING MACHINE	EN	01.01.1950	31.12.9999
12314	PKGS	PKGS	F	7039 & 7040		GUMMING MACHINE	EN	01.01.1950	31.12.9999
12315	PKGS	PKGS	F	7041,7042,7043		SLITTING MACHINES	EN	01.01.1950	31.12.9999
12316	PKGS	PKGS	F	7000		PACKING	EN	01.01.1950	31.12.9999
12317	PKGS	PKGS	F	7000		GLUE COOKING	EN	01.01.1950	31.12.9999

31. Double-click label

11102	PKGS	PKGS	F	12		LINTER PREPARATION	EN	01.01.1950	31.12.9999

.

Create Work Center: Cost Center Assignment

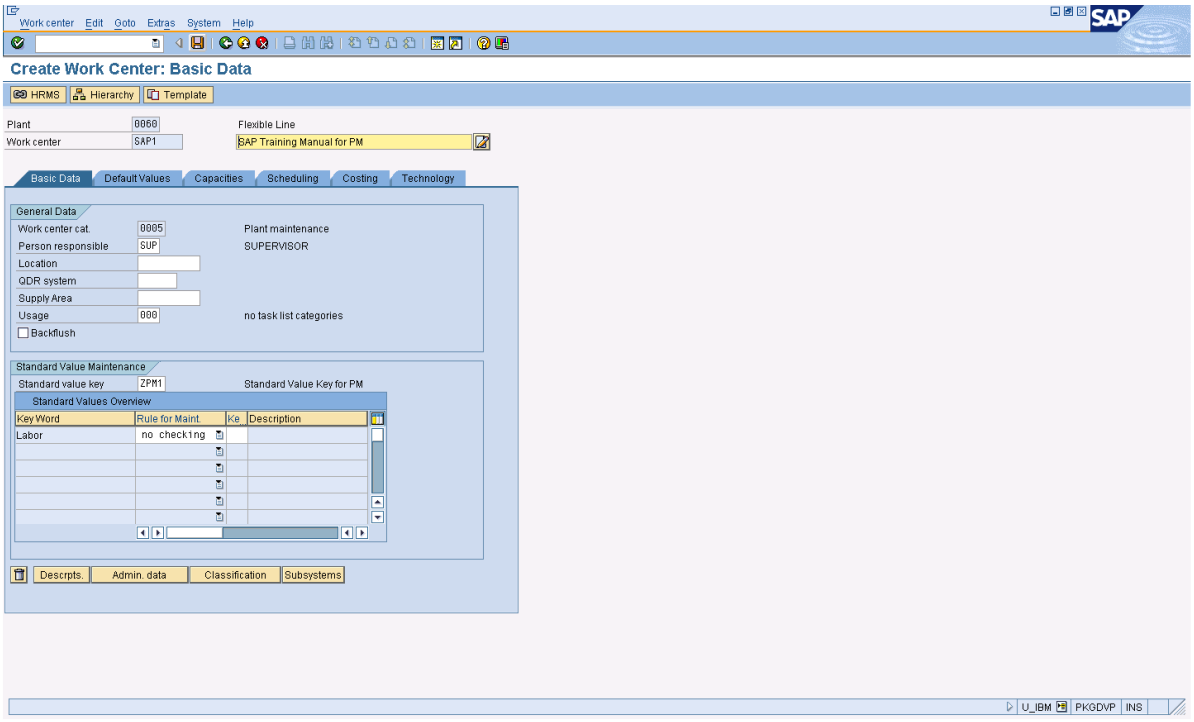


32. Press "Return".

33. Click Basic Data tab control

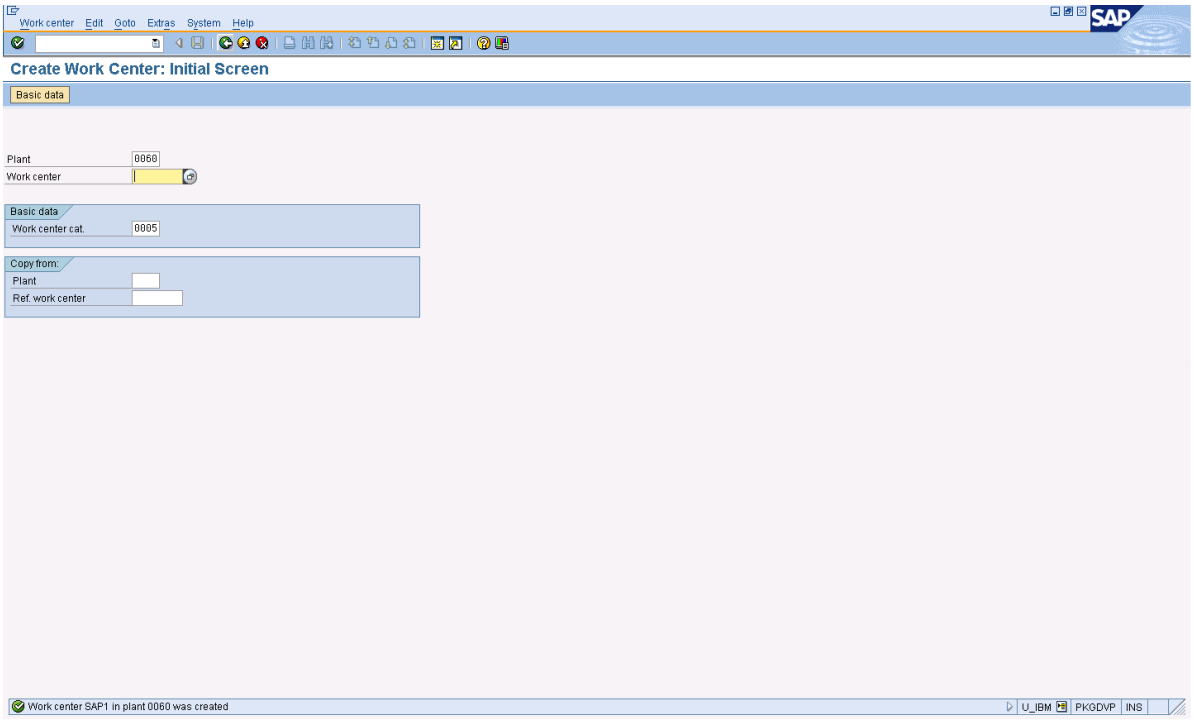
.

Create Work Center: Basic Data



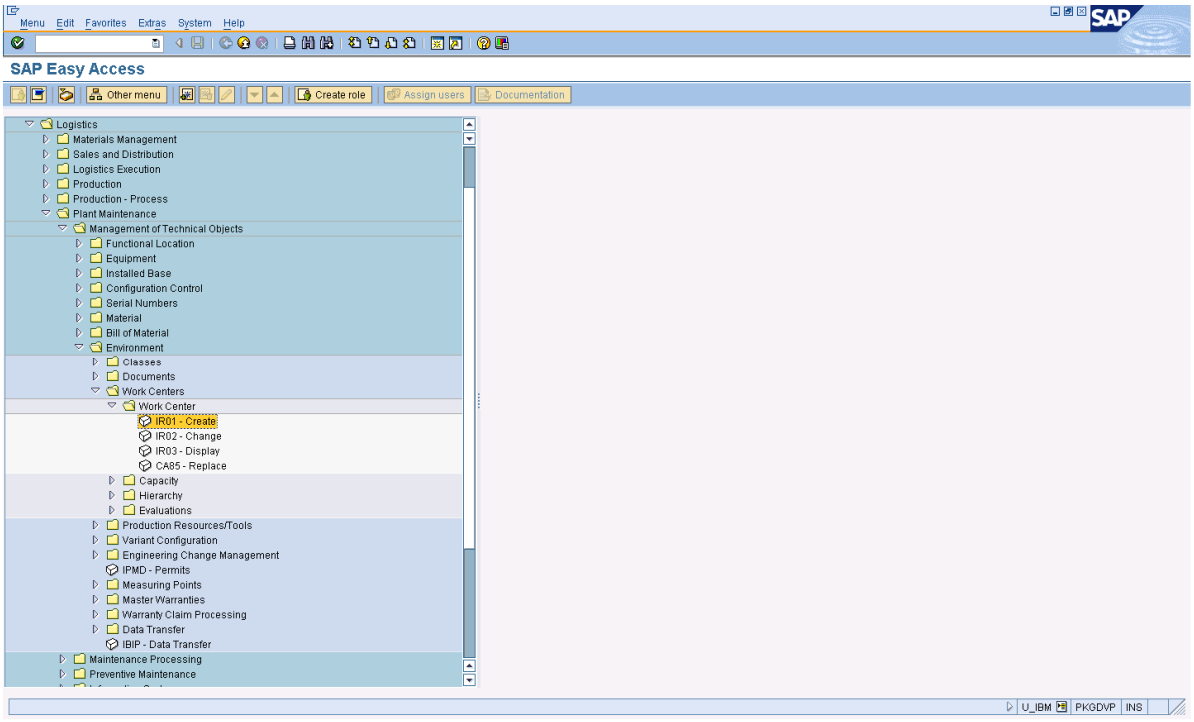
34. Click button .

Create Work Center: Initial Screen



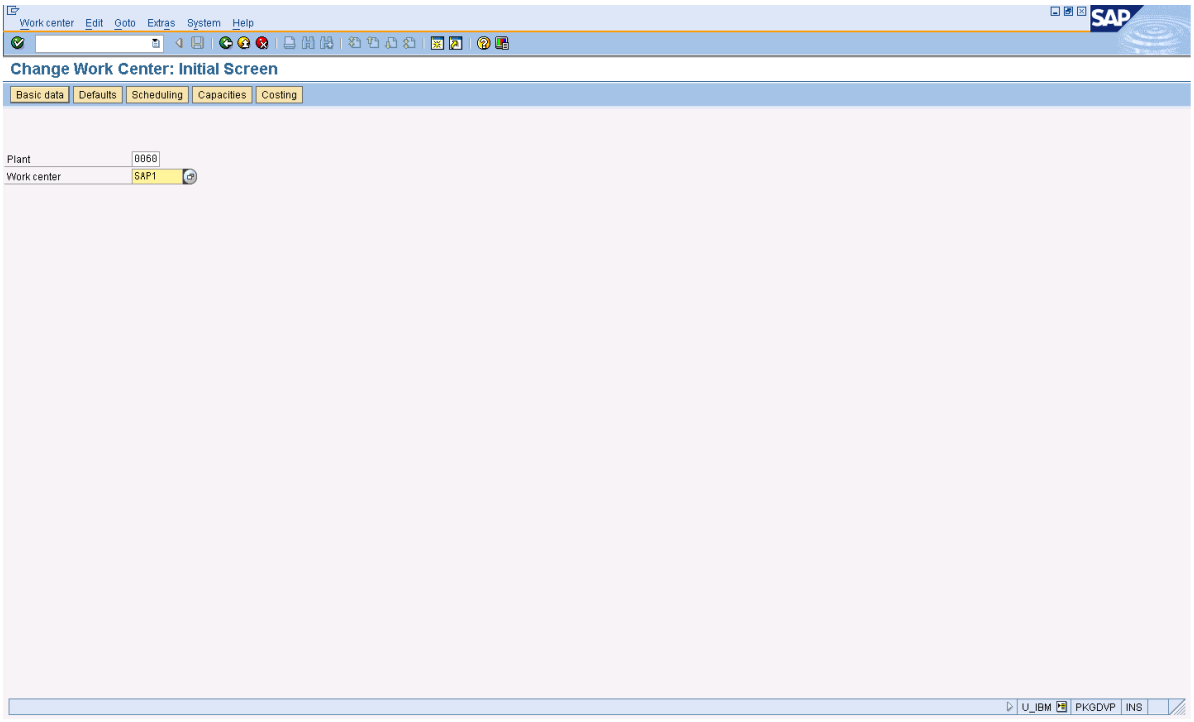
35. Click button .

SAP Easy Access



36. Double-click IR02 - Change tree item IR02 - Change.

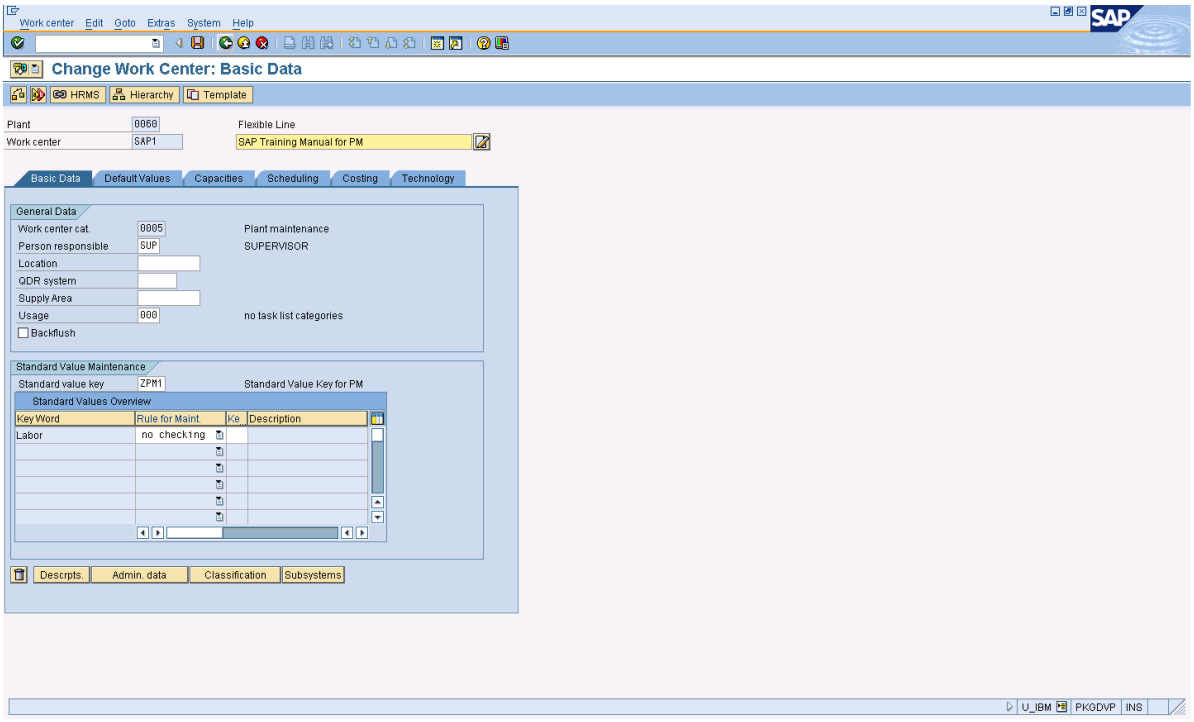
Change Work Center: Initial Screen



37. Click Basic data button

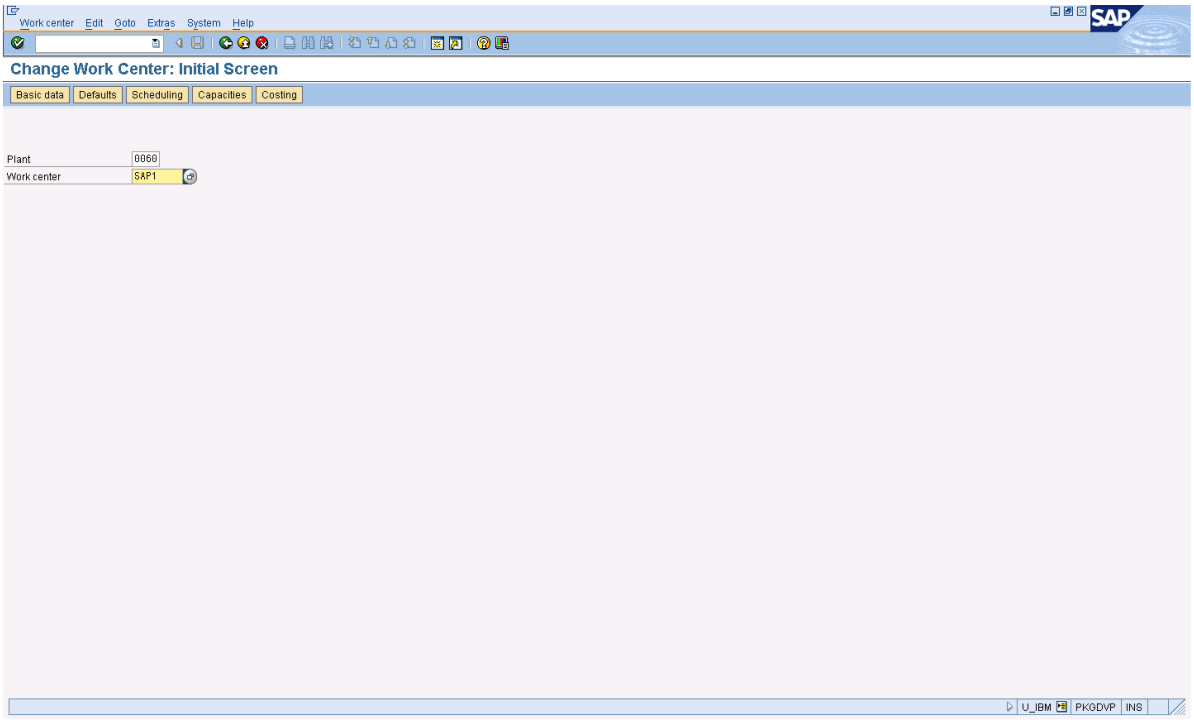
.

Change Work Center: Basic Data



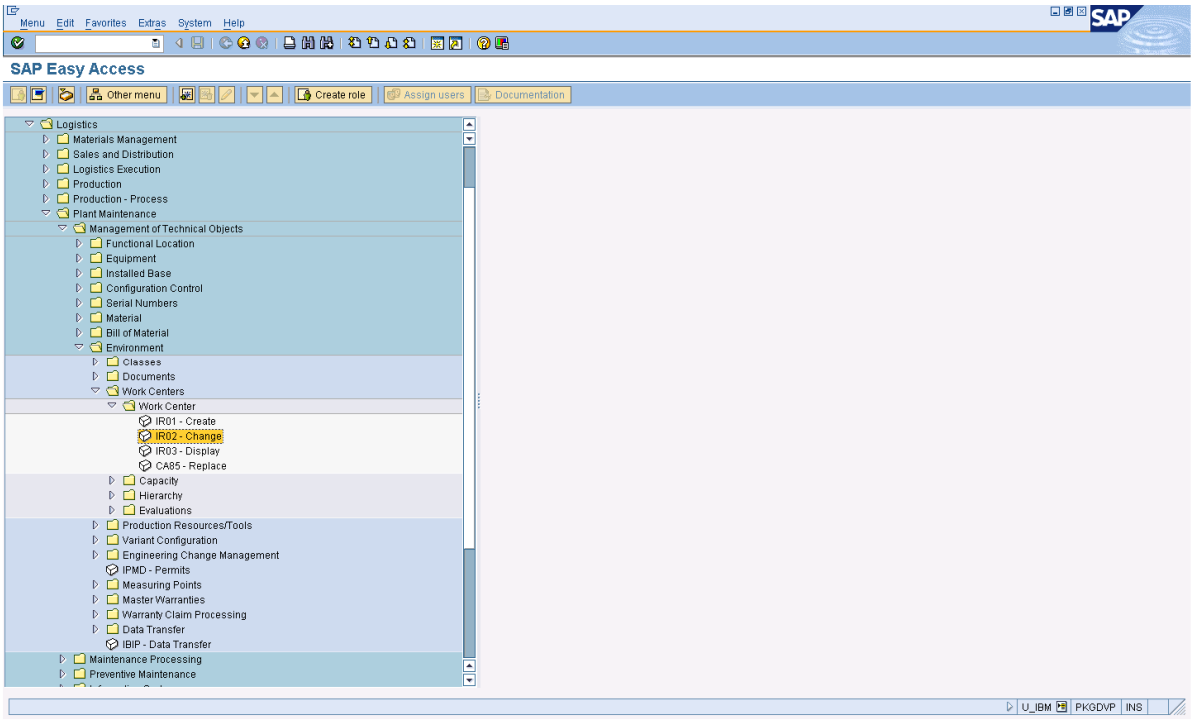
38. Click button .

Change Work Center: Initial Screen



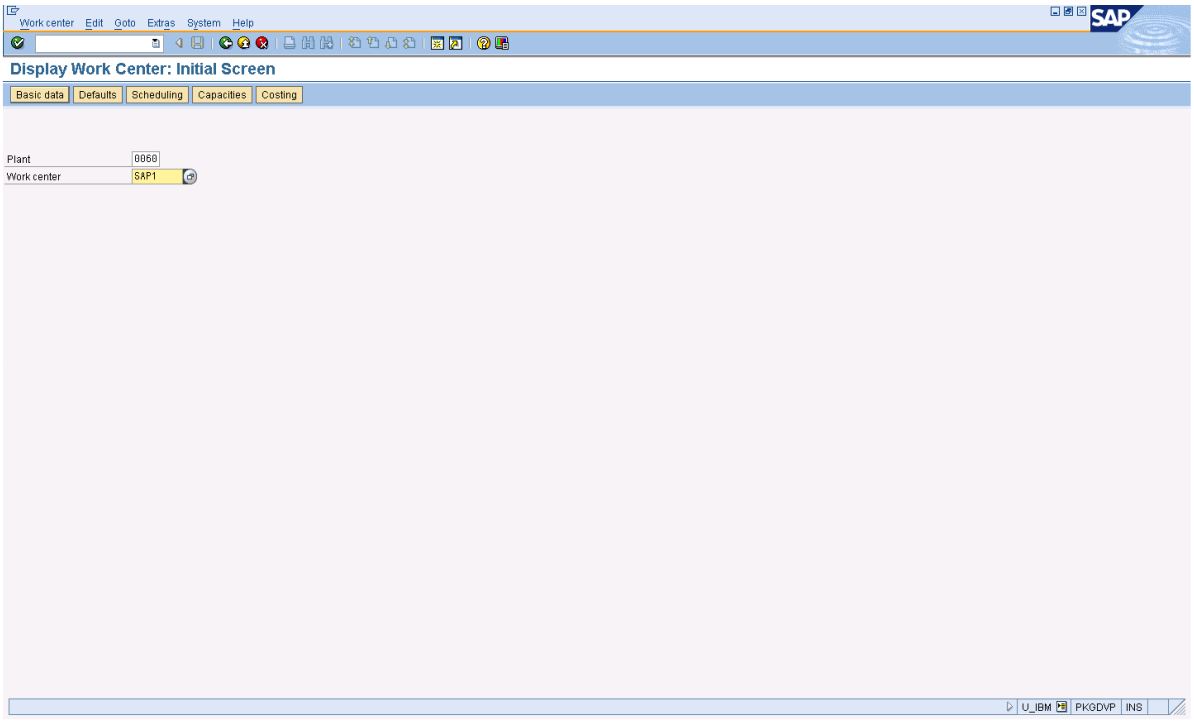
39. Click button .

SAP Easy Access



40. Double-click IR03 - Display tree item IR03 - Display.

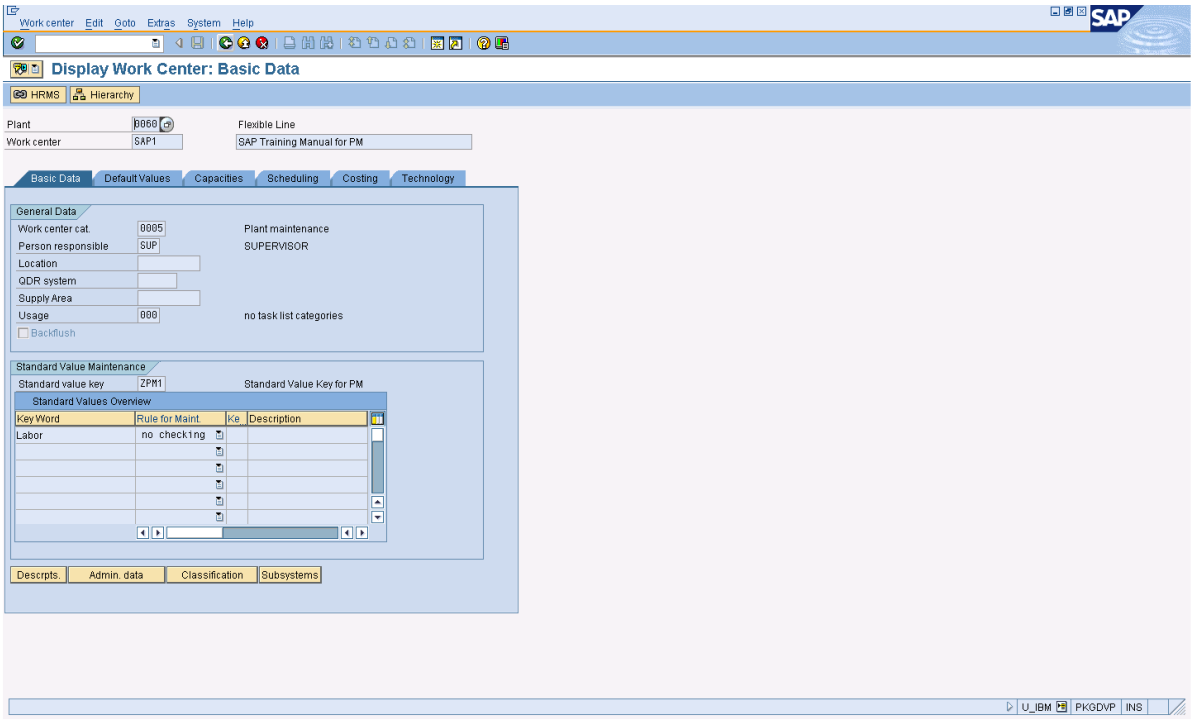
Display Work Center: Initial Screen



41. Click Basic data button

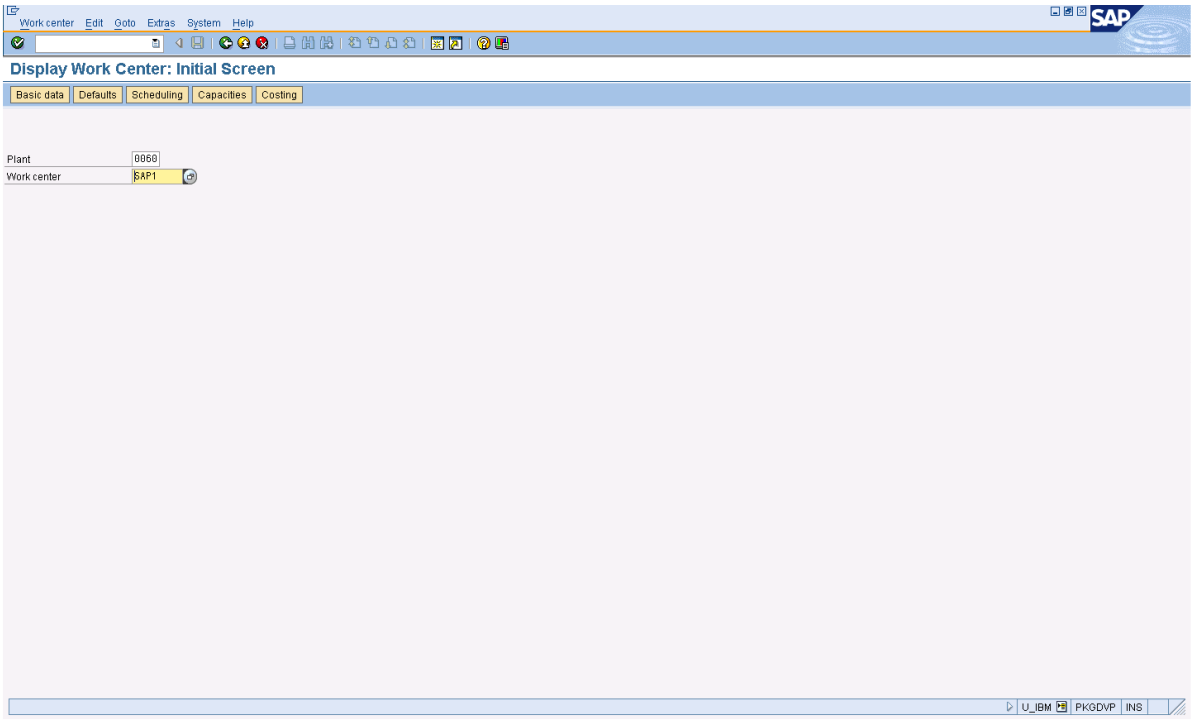
.

Display Work Center: Basic Data



42. Click button .

Display Work Center: Initial Screen



43. Click button .