

# **SAP Technical Upgrade ECC 6.0**

## **Training Manuals**



IMAGINATION BEYOND EDGES

## **Production Order**

# **Production Planning & Control**

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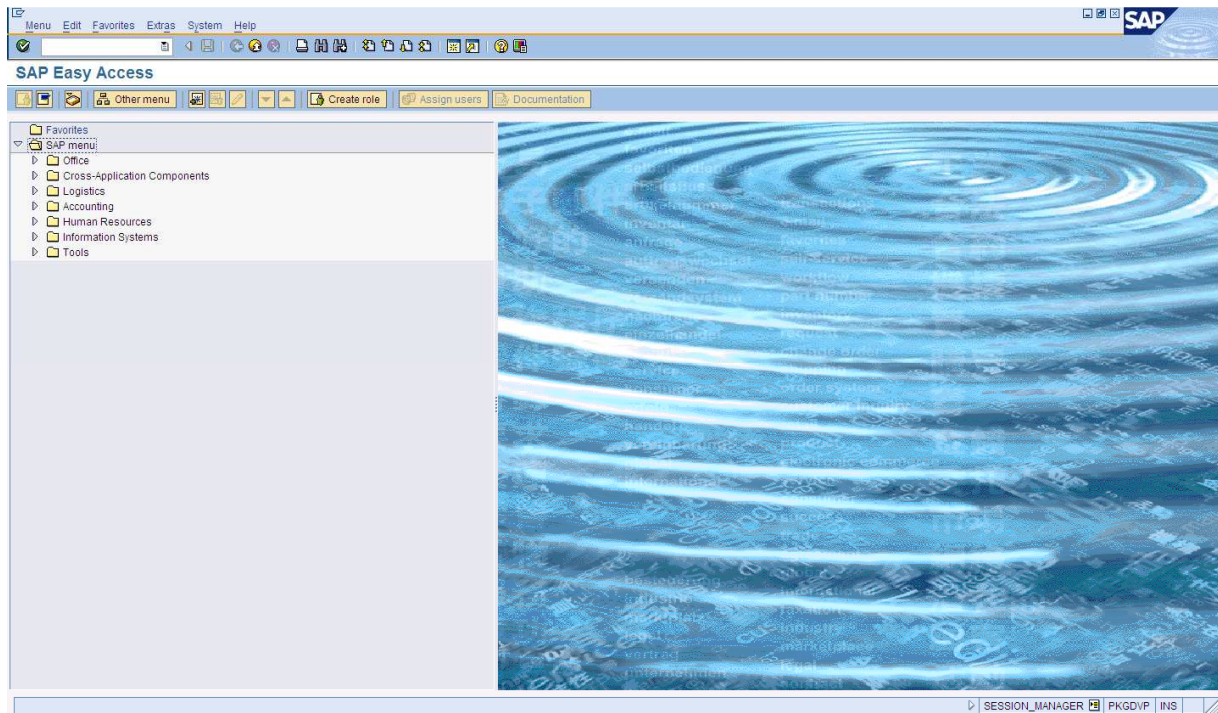
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





## Procedure

1. Start the transaction using the menu path or transaction code.

### SAP Easy Access



2. Click Logistics tree item  **Logistics**.
3. Click Production tree item  **Production**.
4. Click Shop Floor Control tree item  **Shop Floor Control**.
5. Click Order tree item  **Order**.
6. Click Create tree item  **Create**.
7. Double-click CO01 - With Material tree item  **CO01 - With Material**.



## Production Order Create: Initial Screen

Order Functions Edit Goto Header Environment System Help

Production Order Create: Initial Screen

Material

Production Plant 0200 PBD Kasur Plant

Planning Plant

Order Type PP01 Standard Production Order

Order

Copy from

Order

CO01 PKGDVP INS

8. As required, complete/review the following fields:

Field	R/O/C	Description
Material	R	<b>Example:</b> 7000037992
Production Plant	R	<b>Example:</b> 0200
Order Type	R	<b>Example:</b> PP01



## Production order Create: Header

Order Functions Edit Goto Header Environment System Help

Production order Create: Header

Material 7000037992 TEST LINER 125, 1000mm (PM-6) Type PP01 Pint 0200

Status

General Assignment Goods Receipt Control Dates/Qty's Master Data Long Text Administration

Quantities

Total Qty TON Scrap portion 0.00 %

Delivered 0.000 ExpectYieldVar 0.000

Dates

BasicDates Scheduled Confirmd

Finish 24.00 00:00 00:00

Start 00:00 00:00 00:00

Release

Scheduling

SchedType 2 Backwards

Reduction

Note No scheduling note

Priority

Sales Order #

Floats

Scheduling margin 000

Float bef. prod Workdays

Float after pro. Workdays

Release period Workdays

CO01 PKGDVP INS

9. As required, complete/review the following fields:

Field	R/O/C	Description
Total Qty	R	<b>Example:</b> 10
Finish	R	<b>Example:</b> 24.7.2011

10. As required, complete/review the following fields:

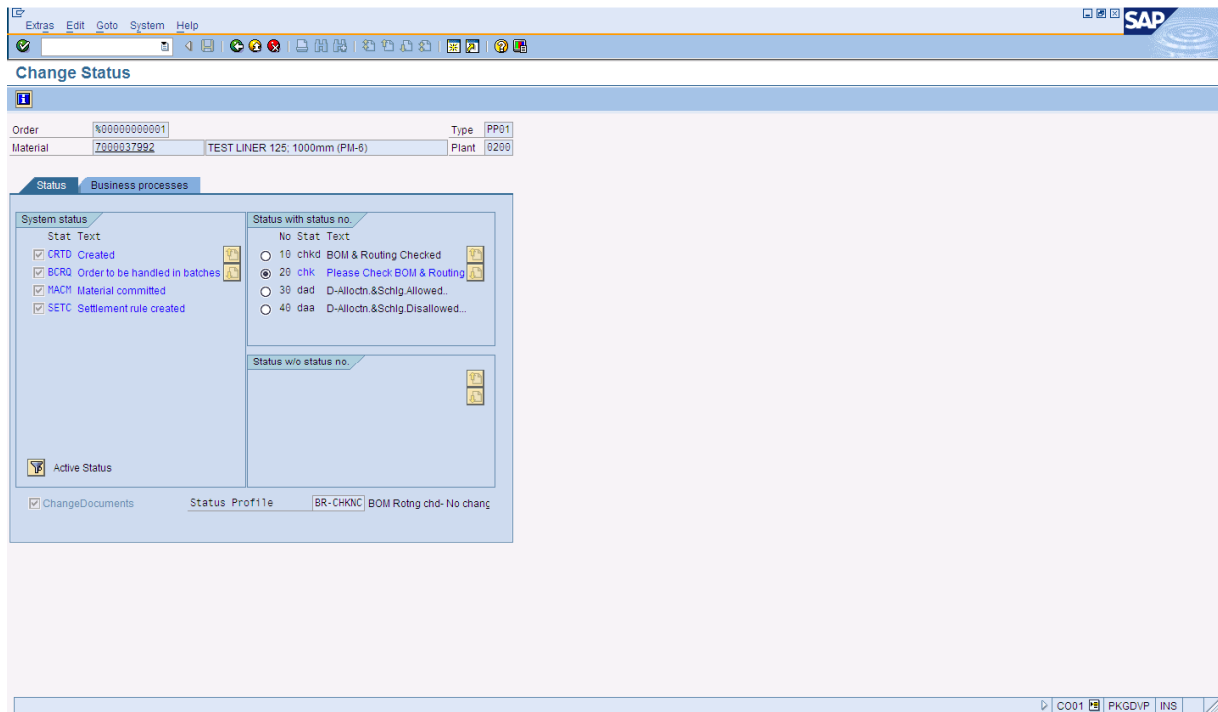
Field	R/O/C	Description
Sales Order #	R	<b>Example:</b> July 11

11. Press "Return".




12. Click button .

## Change Status



The screenshot shows the SAP 'Change Status' dialog box. At the top, there is a menu bar with 'Extras', 'Edit', 'Goto', 'System', and 'Help'. Below the menu bar is a toolbar with various icons. The main area of the dialog is divided into several sections. On the left, there is a 'System status' section with a list of status codes and their descriptions: 'CRTD Created', 'BCRD Order to be handled in batches', 'MACH Material committed', and 'SETC Settlement rule created'. Each item has a checkbox and a small icon. Below this list is an 'Active Status' section with a checkbox. On the right, there is a 'Status with status no.' section with a list of radio buttons and their descriptions: '10 chkd BOM & Routing Checked', '20 chk Please Check BOM & Routing', '30 dad D-Allocdn & Schlg Allowed', and '40 daa D-Allocdn & Schlg Disallowed...'. Below this is a 'Status w/o status no.' section. At the bottom of the dialog, there is a 'ChangeDocuments' checkbox and a 'Status Profile' field with the value 'BR-CHKNC'. The bottom right corner of the dialog shows the text 'C001 PKGDVP INS'.

13. Click 10 radio button .

14. Click button .



## Production order Create: Header

Order Functions Edit Goto Header Environment System Help

Production order Create: Header

Order: 1000000000001 Type: PP01  
Material: 7000037882 TEST LINER 125, 1000mm (PM-6) Pint: 0200  
Status: CRTD BCRO MACM SETC  
User Status: chkd

General Assignment Goods Receipt Control Dates/Qtyes Master Data Long Text Administration

**Quantities**

Total Qty	10.000	TON	Scrap portion	0.00	%
Delivered	0.000		ExpectYield/var	0.000	

**Dates**

	BasicDates	Scheduled	Confirmed
Finish	25.07.2011 06:30	25.07.2011 06:30	
Start	23.07.2011 00:00	25.07.2011 05:42	00:00
Release		25.07.2011	

**Scheduling**

SchedType: 2 Backwards  
Reduction: No reduction carried out  
Note: No scheduling note  
Priority: ☐

**Floats**

Scheduling margin: 000  
Float bef. prod: ☐ Workdays  
Float after pro: ☐ Workdays  
Release period: ☐ Workdays

Sales Order #: July 11

CO01 PKGDVP INS

15. Click button

16. Click button